



# Safety Data Sheet (SDS)

## North American (U.S. and Canada)

Revision date: 2020-12-17

### SECTION 1: Identification

**Product identifiers:**

**Product trade name:** Kalama\* 3-Phenyl Propanol FCC  
**Company product number:** 3PPFCC  
**Other means of identification:** Not Available

**Recommended use of the chemical and restrictions on use:**

**Uses:** Organic liquid  
**Restrictions on use:** None identified

**Details of the supplier:**

**Manufacturer/Supplier:** Emerald Performance Materials, LLC  
Emerald Kalama Chemical, LLC  
1296 NW Third Street  
Kalama, WA 98625 United States  
Telephone: +1-360-673-2550

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Vancouver, WA 98683 United States  
Telephone: +1-360-954-7100

**For further information about this SDS:** Email: [product.compliance@emeraldmaterials.com](mailto:product.compliance@emeraldmaterials.com)

**Emergency telephone number:**

ChemTel (24 hours): 1-800-255-3924 (USA); +1-813-248-0585 (outside USA).

### SECTION 2: Hazard(s) identification

Information in accordance with U.S. 29 CFR 1910.1200 (Hazcom 2012) and Canada Hazardous Products Regulations (WHMIS 2015):

**Classification of the product:**

Skin Corrosion, category 1B

**Label elements:**

**Hazard pictogram(s):**



**Signal word:**

Danger

**Hazard statements:**

H314 Causes severe skin burns and eye damage.

**Precautionary statements:**

P260 Do not breathe dust/fume/gas/mist/vapours/spray.

P264 Wash skin thoroughly after handling.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.

P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

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P310 Immediately call a POISON CENTER/doctor.

P363 Wash contaminated clothing before reuse.

P405 Store locked up.

P501 Dispose of contents/container in accordance with local, regional and international regulations.

**Supplemental information:** No Additional Information

Precautionary statements are listed according to the United Nations Globally Harmonized System of Classification and Labelling of Chemicals (GHS) - Annex III. Regulations in individual countries/regions may determine which statements are required on the product label. See product label for specifics.

**Hazards not otherwise classified:**

**Physical hazards not otherwise classified:** No Additional Information

**Health hazards not otherwise classified:** No Additional Information

See Section 11 for toxicological information.

### SECTION 3: Composition/information on ingredients

**Substance:**

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>Weight%*</u>
0000122-97-4	3-Phenylpropan-1-ol	95-100

Amounts specified are typical and do not represent a specification. Remaining components are proprietary, non-hazardous, and/or present at amounts below reportable limits. \* Exact percentage values for components are proprietary (trade secret) in accordance with 29 CFR 1910.1200(i) and Hazardous Products Regulations 4.4.1.

### SECTION 4: First-aid measures

**Description of first aid measures:**

**General:** If irritation or other symptoms occur or persist from any route of exposure, remove the affected individual from the area: see a physician/get medical attention.

**Eye contact:** Immediately flush eyes with plenty of clean water for an extended time, not less than fifteen (15) minutes. Flush longer if there is any indication of residual chemical in the eye. Ensure adequate flushing of the eyes by separating the eyelids with fingers and roll eyes in a circular motion. Get medical attention immediately.

**Skin contact:** Immediately remove contaminated clothing and shoes. Wash the affected area with plenty of soap and water until no evidence of the chemical remains (at least 15-20 minutes). Launder clothing before reuse. Get medical attention immediately.

**Inhalation:** If affected, remove to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Call a POISON CENTER or doctor/physician if you feel unwell.

**Ingestion:** Do not induce vomiting. Never give anything by mouth to an unconscious person. Rinse out the mouth with water. Get medical attention immediately.

**Protection of first aid responders:** Wear proper personal protective clothing and equipment.

**Most important symptoms and effects, both acute and delayed:** Burns, Eye redness and pain, Irritation. Pre-existing skin problems may be aggravated by prolonged or repeated contact. See section 11 for additional information.

**Indication of any immediate medical attention and special treatment needed, if necessary:** Treat symptomatically.

### SECTION 5: Fire-fighting measures

**NFPA flammability class:** IIIB

**Extinguishing media:**

**Suitable:** NFPA Class IIIB (Combustible liquid): Use water spray, ABC dry chemical, foam or carbon dioxide. Water or foam may cause frothing. Use water to keep fire-exposed containers cool. Water spray may be used to flush spills away from exposures.

**Unsuitable:** None known.

**Special hazards arising from the chemical:**

**Unusual fire/explosion hazards:** Product is not considered a fire hazard, but will burn if ignited. Run off water from firefighting

may have corrosive effects. Closed container may rupture (due to build up in pressure) when exposed to extreme heat.

**Hazardous combustion products:** Irritating or toxic substances may be emitted upon burning, combustion or decomposition. See section 10 (Hazardous decomposition products) for additional information.

**Special protective equipment and precautions for fire-fighters:** Wear self-contained breathing apparatus (SCBA) equipped with a full facepiece and operated in a pressure-demand mode (or other positive pressure mode) and approved protective clothing. Personnel without suitable respiratory protection must leave the area to prevent significant exposure to hazardous gases from combustion, burning or decomposition. In an enclosed or poorly ventilated area, wear SCBA during cleanup immediately after a fire as well as during the attack phase of firefighting operations.

See section 9 for additional information.

## SECTION 6: Accidental release measures

**Personal precautions, protective equipment and emergency procedures:** See Section 8 for recommendations on the use of personal protective equipment. If spilled in an enclosed area, ventilate. Eliminate ignition sources. Personal Protective Equipment must be worn.

**Environmental precautions:** Do not flush liquid into public sewer, water systems or surface waters.

**Methods and materials for containment and cleaning up:** Contain by diking with sand, earth or other non-combustible material. Wear proper personal protective clothing and equipment. Absorb spill with an inert material. Place into labeled, closed container; store in safe location to await disposal. Change contaminated clothing and launder before reuse.

## SECTION 7: Handling and storage

**Precautions for safe handling:** As with any chemical product, use good laboratory/workplace procedures. Do not cut, puncture, or weld on or near the container. Do not get in eyes, on skin or clothing. Do not breathe dust, vapor, aerosol, mist or gas. Do not ingest, taste, or swallow. Wash thoroughly after handling this product. Always wash up before eating, smoking or using the facilities. Use under well-ventilated conditions. Wash contaminated clothing before reuse. Provide eyewash fountains and safety showers in the work area.

**Conditions for safe storage, including any incompatibilities:** Store cool and dry, under well-ventilated conditions. Store this material away from incompatible substances (see section 10). Do not store in open, unlabeled or mislabeled containers. Keep container closed when not in use. Do not reuse empty container without commercial cleaning or reconditioning. Empty container contains residual product which may exhibit hazards of product. Product can easily oxidize. It is recommended that opened containers be padded with nitrogen. Protect from light.

## SECTION 8: Exposure controls / personal protection

**Control parameters:**

**Occupational exposure limits (OEL):**

<u>Chemical Name</u>	<u>ACGIH - TWA/Ceiling</u>	<u>ACGIH - STEL</u>		
3-Phenylpropan-1-ol	N/E		N/E	
<u>Chemical Name</u>	<u>OSHA - PEL</u>	<u>OSHA - STEL</u>	<u>OSHA - Ceiling</u>	<u>AIHA - WEEL</u>
3-Phenylpropan-1-ol	N/E	N/E	N/E	N/E

N/E=Not established (no exposure limits established for the listed substances for listed country/region/organization).

**Exposure controls:**

**Appropriate engineering controls:** Always provide effective general and, when necessary, local exhaust ventilation to draw spray, aerosol, fume, mist and vapor away from workers to prevent routine inhalation. Ventilation must be adequate to maintain the ambient workplace atmosphere below the exposure limit(s) outlined in the SDS. (Ventilation guidelines/techniques may be found in publications such as Industrial Ventilation: American Conference of Governmental Industrial Hygienists, 1330 Kemper Meadow Drive, Cincinnati, OH, 45240-1634, USA.) (<http://www.acgih.org/home.htm>).

**Individual protection measures, such as personal protective equipment (PPE):**

**Eye/face protection:** Wear safety glasses with side shields (or goggles) and a face shield.

**Skin and body protection:** Wear chemical resistant (impervious) gloves. Wear chemical resistant protective clothing. Use

good laboratory/workplace procedures including personal protective clothing: labcoat, safety glasses and protective gloves.

**Respiratory protection:** In case of insufficient ventilation, wear suitable respiratory equipment. Wear an approved respirator (e.g., an organic vapor respirator, a full face air purifying respirator for organic vapors, or a self-contained breathing apparatus) whenever exposure to aerosol, mist, spray, fume or vapor exceed the applicable exposure limit(s) of any chemical substance listed in this SDS. Use respirator in accordance with manufacturer's use limitations and OSHA standard 1910.134 (29CFR).

**Further information:** Eyewash fountains and safety showers are recommended in the work area.

## SECTION 9: Physical and chemical properties

<b>Form:</b>	Liquid	<b>pH:</b>	Not Available
<b>Appearance:</b>	Clear, Colorless	<b>Relative density:</b>	0.998-1.002 (25°C)
<b>Odor:</b>	Characteristic	<b>Partition coefficient (n-octanol/water):</b>	1.6 (OECD 117)
<b>Odor threshold:</b>	Not Available	<b>% Volatile by weight:</b>	100%
<b>Solubility in water:</b>	7799 mg/L @ 20°C	<b>VOC:</b>	100%
<b>Evaporation rate:</b>	Not Available	<b>Boiling point °C:</b>	236-238 °C
<b>Vapor pressure:</b>	25 Pa at 20 °C, 35 Pa at 25 °C, 143 Pa at 50 °C	<b>Boiling point °F:</b>	457-460 °F
<b>Vapor density:</b>	> 1	<b>Flash point:</b>	117 °C (242 °F) ISO 3679
<b>Viscosity:</b>	Not Available	<b>Auto-ignition temperature:</b>	405 °C (761 °F)
<b>Melting point/Freezing point:</b>	-18 °C (-0.4 °F)	<b>Flammability (solid, gas):</b>	Not Applicable (liquid)
<b>Oxidizing properties:</b>	Not oxidizing	<b>Flammability or explosive limits:</b>	LFL/LEL: Not Available
<b>Explosive properties:</b>	Not explosive		UFL/UEL: Not Available
<b>Decomposition temperature:</b>	Not Available		

**Other information:** Amounts specified are typical and do not represent a specification.

## SECTION 10: Stability and reactivity

**Reactivity:** None known.

**Chemical stability:** This product is stable.

**Possibility of hazardous reactions:** Hazardous polymerization will not occur.

**Conditions to avoid:** Avoid exposure to air, moisture, ignition sources and elevated temperatures.

**Incompatible materials:** Avoid contact with strong oxidizing agents.

**Hazardous decomposition products:** Thermal decomposition may produce smoke, carbon monoxide, carbon dioxide, aldehydes and other products of incomplete combustion.

## SECTION 11: Toxicological information

### Information on likely routes of exposure:

**General:** Caution must be exercised through the prudent use of protective equipment and handling procedures to minimize exposure.

**Eyes:** Causes serious eye damage.

**Skin:** Causes skin burns.

**Inhalation:** Exposure to vapors or mists may cause severe irritation and burns of the nose, throat and respiratory tract.

**Ingestion:** May be harmful if swallowed. Ingestion may cause severe irritation and burns of the mouth, throat and digestive tract.

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**Symptoms/effects, acute and delayed:** Burns, Eye redness and pain, Irritation

**Acute toxicity information:** Not classified (based on available data, the classification criteria are not met).

<u>Chemical Name</u>	<u>Inhalation LC50</u>	<u>Species</u>	<u>Oral LD50</u>	<u>Species</u>	<u>Dermal LD50</u>	<u>Species</u>
3-Phenylpropan-1-ol	N/E	N/E	2250 mg/kg	Rat/ adult	<5000 mg/kg	Rabbit/ adult

**Skin corrosion/irritation:** Causes severe skin burns (Category 1B). 3-PHENYLPROPAN-1-OL: OECD 431 Skin corrosion and OECD 439 Skin irritation in vitro tests: Corrosive (at 100% concentration); Not corrosive and not irritating (at <=50% concentration).

<u>Chemical Name</u>	<u>Skin irritation</u>	<u>Species</u>
3-Phenylpropan-1-ol	Corrosive (OECD 431 & 439)	In-Vitro

**Serious eye damage/irritation:** Causes serious eye damage (Category 1).

<u>Chemical Name</u>	<u>Eye irritation</u>	<u>Species</u>
3-Phenylpropan-1-ol	Corrosive	In-Vitro

**Respiratory or skin sensitization:** Not classified (based on available data, the classification criteria are not met).

<u>Chemical Name</u>	<u>Skin sensitisation</u>	<u>Species</u>
3-Phenylpropan-1-ol	Non-sensitizer	Weight of evidence

**Carcinogenicity:** Not classified (no relevant information found).

**Carcinogenic status:** Not listed or regulated by IARC (Group 1 or 2), NTP, OSHA, or ACGIH.

**Germ cell mutagenicity:** Not classified (based on available data, the classification criteria are not met). 3-PHENYLPROPAN-1-OL: Mutagenicity was negative in in-vitro genotoxicity assays.

**Reproductive toxicity:** Not classified (based on available data, the classification criteria are not met). 3-PHENYLPROPAN-1-OL: Reproductive and Developmental toxicity screening test (gavage) found a NOAEL = 300 mg/kg/day for reproductive and developmental toxicity.

**Specific target organ toxicity (STOT) - single exposure:** Not classified (based on available data, the classification criteria are not met).

**Specific target organ toxicity (STOT) - repeated exposure:** Not classified (based on available data, the classification criteria are not met). 3-PHENYLPROPAN-1-OL: Repeated dose study, oral, rat: NOAEL (no-observed-adverse-effect-level) =1000 mg/kg bw/day.

**Aspiration hazard:** Not classified (no relevant information found).

**Other toxicity information:** No additional information available.

## SECTION 12: Ecological information

**Ecotoxicity:**

<u>Chemical Name</u>	<u>Species</u>	<u>Acute</u>	<u>Acute</u>	<u>Chronic</u>
3-Phenylpropan-1-ol	Fish	LC50 >61 mg/L (96 hours) (OECD 203)	N/E	N/E
3-Phenylpropan-1-ol	Invertebrates	EC50 60.6 mg/L (48 hours) (OECD 202)	N/E	N/E
3-Phenylpropan-1-ol	Algae	EC50 109 mg/L (72 hours) (OECD 201)	N/E	EC10 94.1 mg/L(72 hours) (OECD 201)
3-Phenylpropan-1-ol	Micro-organisms	NOEC 30 mg/L (N/E) (OECD 301F)		

**Persistence and degradability:**

<u>Chemical Name</u>	<u>Biodegradation</u>
3-Phenylpropan-1-ol	Readily biodegradable (OECD 301F)

**Bioaccumulative potential:**

<u>Chemical Name</u>	<u>Bioconcentration Factor (BCF)</u>	<u>Log Kow</u>
3-Phenylpropan-1-ol	N/E	1.6 (OECD 117)

**Mobility in soil:**

<u>Chemical Name</u>	<u>Mobility in soil (Koc/Kow)</u>
3-Phenylpropan-1-ol	53

**Other adverse effects:** No additional information available.

## SECTION 13: Disposal considerations

HAZARDOUS WASTE: Dispose of waste (incinerate) in a RCRA permitted hazardous waste disposal facility. Corrosive: EPA Hazardous Waste No. D002. Federal Resource Conservation and Recovery Act (RCRA), 40CFR261.22.

See Section 8 for recommendations on the use of personal protective equipment.

## SECTION 14: Transport information

The information below is provided to assist in documentation. It may supplement the information on the package. The package in your possession may carry a different version of the label depending on the date of manufacture. Depending on inner packaging quantities and packaging instructions, it may be subject to specific regulatory exceptions.

**UN number:** UN1760

**UN proper shipping name:**

Corrosive liquid, n.o.s. (3-Phenylpropan-1-ol)

**Transport hazard class(es):**

**U.S. DOT hazard class:** 8

**Canada TDG hazard class:** 8

**Europe ADR/RID hazard class:** 8

**IMDG Code (ocean) hazard class:** 8

**ICAO/IATA (air) hazard class:** 8

A "N/A" listing for the hazard class indicates the product is not regulated for transport by that regulation.

**Packing group:** II

**Environmental hazards:**

**Marine pollutant:** Not Applicable

**Hazardous substance (USA):** Not Applicable

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC code:**

Not Applicable

**Special precautions for user:** Not Applicable

## SECTION 15: Regulatory information

**Safety, health and environmental regulations specific for the product in question:**

**U.S. federal and state regulations/legislation:**

This SDS has been prepared in accordance with the hazard criteria of the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

**U.S. Comprehensive Environmental Response, Compensation and Liability Act (CERCLA) Reportable Quantity (RQ):**

Not Applicable

**U.S. Superfund Amendments and Reauthorization Act (SARA) - SARA Section 313:**

This product contains the following toxic chemicals subject to the reporting requirements of Section 313 of the Emergency Planning and Community Right-to-Know Act of 1986 and 40 CFR 372:

None known

**U.S. TSCA Section 12(b) Export Notification:**

This product is not subject to TSCA 12(b) reporting requirements.

**California Proposition 65:**

The following ingredient(s) present in the product is [are] known to the State of California to cause cancer:

None known to be present or none in reportable amounts for occupational exposure as per OSHA's approval of the California Hazard Communication Standard, Federal Register, page 31159 ff, 6 June 1997.

The following ingredient(s) present in the product is [are] known to the State of California to cause birth defects or other reproductive harm:

None known to be present or none in reportable amounts for occupational exposure as per OSHA's approval of the California Hazard Communication Standard, Federal Register, page 31159 ff, 6 June 1997.

**Notes:** No additional information

**Canada regulations/legislation:**

This product has been classified in accordance with the hazard criteria of the Hazardous Products Regulations and the SDS contains all the information required by the Hazardous Products Regulations.

**Notes:** No additional information

**Chemical inventories:**

<u>Regulation</u>	<u>Status</u>
Australian Inventory of Industrial Chemicals (AIIC):	Y
Canadian Domestic Substances List (DSL):	Y
Canadian Non-Domestic Substances List (NDSL):	N
China Inventory of Existing Chemical Substances (IECSC):	Y
European EC Inventory (EINECS, ELINCS, NLP):	Y
Japan Existing and New Chemical Substances (ENCS):	Y
Japan Industrial Safety and Health Law (ISHL):	Y
Korean Existing and Evaluated Chemical Substances (KECL):	Y
New Zealand Inventory of Chemicals (NZIoC):	N
Philippines Inventory of Chemicals and Chemical Substances (PICCS):	Y
Taiwan Inventory of Existing Chemicals:	Y
U.S. Toxic Substances Control Act (TSCA) (Active):	Y

A "Y" listing indicates all intentionally added components are either listed or are otherwise compliant with the regulation. A "N" listing indicates that for one or more components: 1) there is no listing on the public inventory (or is not on the ACTIVE inventory for U.S. TSCA); 2) no information is available; or 3) the component has not been reviewed. A "Y" for New Zealand may mean that a qualified group standard may exist for the components in this product.

**Chemical inventory notes:** New Zealand: A qualified group standard may exist for the components in this product.

**Europe REACh (EC) 1907/2006:** Applicable components are registered, exempt or otherwise compliant. REACh is only relevant to substances either manufactured or imported into the EU. Emerald Performance Materials has met its obligations under the REACh regulation. REACh information regarding this product is provided for informational purposes only. Each Legal Entity may have differing REACh obligations, depending on their place in the supply chain. For material manufactured outside of the EU, the importer of record must understand and meet their specific obligations under the regulation.

**SECTION 16: Other information**

**SDS Revision date:** 2020-12-17

**HMIS (Hazardous Materials Identification System) Ratings:**

**Health:** 3      **Flammability:** 1      **Physical hazard:** 0      **Personal Protection:** X

**NFPA (National Fire Protection Association) Ratings:**

**Health:** 3      **Flammability:** 1      **Instability:** 0      **Special hazards:**

Key: 0=Insignificant; 1=Slight; 2=Moderate; 3=High; 4=Extreme. An asterisk appearing after the HMIS Health numerical rating denotes a chronic hazard.

Hazardous Materials Identification System (HMIS), National Paint and Coating Association, rating applies to product "as packaged" (i.e., ambient temperature). Ratings are based upon HMIS® III and NFPA 704 (2007). An asterisk appearing after the HMIS Health® III numerical rating denotes a chronic hazard. National Fire Protection Association (NFPA) rating identifies the severity of hazards of material during a fire emergency (i.e., "on fire").

**Legend:**

\* : Trademark owned by Emerald Performance Materials, LLC.

ACGIH: American Conference of Governmental Industrial Hygienists

AIHA WEEL: American Industrial Hygiene Association (AIHA) Workplace Environmental Exposure Level (WEEL)

SDS Name: Kalama\* 3-Phenyl Propanol FCC

N/A: Not Applicable

N/E: None Established

STEL: Short Term Exposure Limit

TWA: Time Weighted Average (exposure for 8-hour workday)

**Users Responsibility/Disclaimer of Liability:**

As the conditions or methods of use are beyond our control, we do not assume any responsibility and expressly disclaim any liability for any use of this product. Information contained herein is believed to be true and accurate but all statements or suggestions are made without warranty, expressed or implied, regarding accuracy of the information, the hazards connected with the use of the material or the results to be obtained from the use thereof. Compliance with all applicable federal, state, and local laws and local regulations remains the responsibility of the user.

This bulletin cannot cover all possible situations which the user may experience during processing. Each aspect of your operation should be examined to determine if, or where, additional precautions may be necessary. All health and safety information contained in this bulletin should be provided to your employees or customers. It is your responsibility to develop appropriate work practice guidelines and employee instructional programs for your operation.

Safety Data Sheet Preparer:

Product Compliance Department

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United States