Safety Data Sheet (SDS)

North American (U.S. and Canada)

Revision date: 2020-01-16

SECTION 1: Identification

Product identifiers:

Product trade name:	Kalama* Cinnamic Alcohol, FCC
Company product number:	CNALCFCC
Other means of identification:	Cinnamyl alcohol, 3-Phenyl-2-propen-1-ol, Styryl carbinol

Recommended use of the chemical and restrictions on use:

Uses:	Flavor and fragrance ingredient
Restrictions on use:	None identified

Details of the supplier:

Manufacturer/Supplier:	Emerald Performance Materials, LLC Emerald Kalama Chemical, LLC 1296 NW Third Street Kalama, WA 98625 United States Telephone: +1-360-673-2550 1499 SE Tech Center Place, Suite 300 Vancouver, WA 98683 United States Telephone: +1-360-954-7100
For further information about this SDS:	Email: product.compliance@emeraldmaterials.com

Emergency telephone number:

ChemTel (24 hours): 1-800-255-3924 (USA); +1-813-248-0585 (outside USA); 1-300-954-583 (Australia); 000-800-100-4086 (India).

SECTION 2: Hazard(s) identification

Information in accordance with U.S. 29 CFR 1910.1200 (Hazcom 2012) and Canada Hazardous Products Regulations (WHMIS 2015):

Classification of the product:

Skin Irritation, category 2
Skin Sensitizer, category 1

Label elements:

Hazard pictogram(s):

Signal word:

Warning

Hazard statements:

H315 Causes skin irritation.
H317 May cause an allergic skin reaction.

Precautionary statements:

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P264 Wash skin thoroughly after handling.
P272 Contaminated work clothing should not be allowed out of the workplace.
P280 Wear protective gloves.
P302+P352 IF ON SKIN: Wash with plenty of soap and water.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P362+P364 Take off contaminated clothing and wash it before reuse.
P501 Dispose of contents/container in accordance with local, regional and international regulations.

Supplemental information: No Additional Information

Precautionary statements are listed according to the United Nations Globally Harmonized System of Classification and Labelling of Chemicals (GHS) - Annex III. Regulations in individual countries/regions may determine which statements are required on the product label. See product label for specifics.

Hazards not otherwise classified:

Physical hazards not otherwise classified: No Additional Information

Health hazards not otherwise classified: No Additional Information

See Section 11 for toxicological information.

SECTION 3: Composition/information on ingredients

Substance:

CAS-No.	Chemical Name	Weight%
000104-54-1	Cinnamyl alcohol	98-100
000104-55-2	Cinnamaldehyde	0.1-<1.0

Amounts specified are typical and do not represent a specification. Remaining components are proprietary, non-hazardous, and/or present at amounts below reportable limits.

SECTION 4: First-aid measures

Description of first aid measures:

General: If irritation or other symptoms occur or persist from any route of exposure, remove the affected individual from the area: see a physician/get medical attention.

Eye contact: Any material that contacts the eye should be washed out immediately with water. Get medical attention if symptoms occur.

Skin contact: Immediately remove contaminated clothing and shoes. Wash the affected area with plenty of soap and water until no evidence of the chemical remains (at least 15-20 minutes). Launder clothing before reuse. If skin irritation occurs: Get medical advice/attention.

Inhalation: If affected, remove to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Call a POISON CENTER or doctor/physician if you feel unwell.

Ingestion: Do not induce vomiting. Never give anything by mouth to an unconscious person. Rinse out the mouth with water. Get medical attention immediately.

Protection of first aid responders: Wear proper personal protective clothing and equipment.

Most important symptoms and effects, both acute and delayed: Irritation. Pre-existing skin problems may be aggravated by prolonged or repeated contact. See section 11 for additional information.

Indication of any immediate medical attention and special treatment needed, if necessary: Treat symptomatically.

SECTION 5: Fire-fighting measures

NFPA flammability class: N/A

Extinguishing media:

Suitable: Carbon dioxide, dry chemical, foam, water fog.

Unsuitable: None known.

Special hazards arising from the chemical:

Unusual fire/explosion hazards: Product is not considered a fire hazard, but will burn if ignited.

Hazardous combustion products: Irritating or toxic substances may be emitted upon burning, combustion or decomposition. See section 10 (Hazardous decomposition products) for additional information.

Special protective equipment and precautions for fire-fighters: Wear self-contained breathing apparatus (SCBA) equipped with a full facepiece and operated in a pressure-demand mode (or other positive pressure mode) and approved protective clothing.

Personnel without suitable respiratory protection must leave the area to prevent significant exposure to hazardous gases from combustion, burning or decomposition. In an enclosed or poorly ventilated area, wear SCBA during cleanup immediately after a fire as well as during the attack phase of firefighting operations.

See section 9 for additional information.

SECTION 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures: See Section 8 for recommendations on the use of personal protective equipment. If spilled in an enclosed area, ventilate. Personal Protective Equipment must be worn.

Environmental precautions: Do not flush product into public sewer, water systems or surface waters.

Methods and materials for containment and cleaning up: Contain spill. Wear proper personal protective clothing and equipment. Sweep up carefully and place into container for reuse or disposal. Avoid causing dust. Place into labeled, closed container; store in safe location to await disposal. Change contaminated clothing and launder before reuse.

SECTION 7: Handling and storage

Precautions for safe handling: As with any chemical product, use good laboratory/workplace procedures. Wash thoroughly after handling this product. Always wash up before eating, smoking or using the facilities. Use under well-ventilated conditions. Avoid eye and skin contact. Avoid breathing dust. Avoid drinking, tasting, swallowing or ingesting this product. Wash contaminated clothing before reuse. Provide eyewash fountains and safety showers in the work area.

Conditions for safe storage, including any incompatibilities: Store cool and dry, under well-ventilated conditions. Store this material away from incompatible substances (see section 10). Do not store in open, unlabeled or mislabeled containers. Keep container closed when not in use. Product can easily oxidize. It is recommended that opened containers be padded with nitrogen.

SECTION 8: Exposure controls / personal protection

Control parameters:

Occupational exposure limits (OEL):

Chemical Name	ACGIH - TWA/Ceiling		ACGIH - STEL	
Cinnamyl alcohol	N/E		N/E	
Cinnamaldehyde	N/E		N/E	
Chemical Name	**OSHA - PEL**	**OSHA - STEL**	**OSHA - Ceiling**	**AIHA - WEEL**
Cinnamyl alcohol	N/E	N/E	N/E	N/E
Cinnamaldehyde	N/E	N/E	N/E	N/E

N/E=Not established (no exposure limits established for the listed substances for listed country/region/organization).

Exposure controls:

Appropriate engineering controls: Always provide effective general and, when necessary, local exhaust ventilation to draw dust away from workers to prevent routine inhalation. Ventilation must be adequate to maintain the ambient workplace atmosphere below the exposure limit(s) outlined in the SDS. (Ventilation guidelines/techniques may be found in publications such as Industrial Ventilation: American Conference of Governmental Industrial Hygienists, 1330 Kemper Meadow Drive, Cincinnati, OH, 45240-1634, USA.) (http://www.acgih.org/home.htm).

Individual protection measures, such as personal protective equipment (PPE):

Eye/face protection: Wear eye protection.
Skin and body protection: Wear chemical resistant (impervious) gloves. Use good laboratory/workplace procedures including personal protective clothing: labcoat, safety glasses and protective gloves.
Respiratory protection: In case of insufficient ventilation, wear suitable respiratory equipment. Wear an approved respirator (e.g., an organic vapor respirator, a full face air purifying respirator for organic vapors, or a self-contained breathing apparatus) whenever exposure to aerosol, mist, spray, fume or vapor exceed the applicable exposure limit(s) of any chemical substance listed in this SDS. Use respirator in accordance with manufacturer's use limitations and OSHA standard 1910.134 (29CFR).
Further information: Eyewash fountains and safety showers are recommended in the work area.

SECTION 9: Physical and chemical properties

Form:	Crystalline mass (solid)	**pH:**	4.7 (1% solution)
Appearance:	White to slight yellow	**Relative density:**	1.044 (25°C)
Odor:	Floral	**Partition coefficient (n-octanol/water):**	1.452 (OECD 117)
Odor threshold:	Not Available	**% Volatile by weight:**	100%
Solubility in water:	2542 mg/L @ 25°C	**VOC:**	100%
Evaporation rate:	<1	**Boiling point °C:**	234 °C
Vapor pressure:	0.358 Pa @ 25 °C	**Boiling point °F:**	453 °F
Vapor density:	4.6 (Air=1)	**Flash point:**	>93.3 °C (>200 °F) Pensky-Marten Closed Cup
Viscosity:	27.449 mm2/s @ 40°C; 14.482 mPa.s @ 40°C	**Auto-ignition temperature:**	Not Available
Melting point/Freezing point:	31 °C (88 °F) (solidification point)	**Flammability (solid, gas):**	Not flammable
Oxidizing properties:	Not oxidizing	**Flammability or explosive limits:**	LFL/LEL: Not Available
Explosive properties:	Not explosive		UFL/UEL: Not Available
Decomposition temperature:	Not Available	**Surface tension:**	42.6 mN/m @ 20°C (calculated)

Other information: Amounts specified are typical and do not represent a specification.

SECTION 10: Stability and reactivity

Reactivity: Oxidizes when exposed to air.

Chemical stability: This product is stable.

Possibility of hazardous reactions: Hazardous polymerization will not occur.

Conditions to avoid: Avoid exposure to air, moisture, ignition sources and elevated temperatures.

Incompatible materials: Avoid contact with strong oxidizing agents.

Hazardous decomposition products: Carbon dioxide and carbon monoxide.

SECTION 11: Toxicological information

Information on likely routes of exposure:

General: Caution must be exercised through the prudent use of protective equipment and handling procedures to minimize exposure.

Eyes: Solid particles on the eye (powder/dust) may cause pain and be accompanied by irritation.

Skin: May cause allergic skin reaction. Causes skin irritation.

Inhalation: Dust inhalation may cause respiratory irritation. Chronic exposure may cause headache, dizziness, tiredness, nausea and vomiting.

Ingestion: May be harmful if swallowed. Ingestion may cause irritation.

Symptoms/effects, acute and delayed: Irritation

Acute toxicity information: Not classified (based on available data, the classification criteria are not met).

Chemical Name	Inhalation LC50	Species	Oral LD50	Species	Dermal LD50	Species
Cinnamyl alcohol	N/E	N/E	2675 mg/kg	Mouse	>5000 mg/kg	Rabbit/ adult
Cinnamaldehyde	757 mg/L (4 hours, vapor, estimated)	Rat/ adult	2220 mg/kg	Rat/ adult	1160 mg/kg	Guinea Pig/ adult

Skin corrosion/irritation: Causes skin irritation (Category 2).

Chemical Name	Skin irritation	Species
Cinnamyl alcohol	Irritant	Guinea pig/ adult
Cinnamaldehyde	Moderate irritant	Rabbit/ adult

Serious eye damage/irritation: Not classified (based on available data, the classification criteria are not met).

Chemical Name	Eye irritation	Species
Cinnamyl alcohol	Non-irritant	Rabbit & Guinea Pig
Cinnamaldehyde	Moderate irritant	Rabbit/ adult

Respiratory or skin sensitization: Skin sensitization (Category 1).

Chemical Name	Skin sensitisation	Species
Cinnamyl alcohol	Sensitizer	Guinea pig and Human
Cinnamaldehyde	Sensitizer	Guinea Pig/ adult

Carcinogenicity: Not classified (no relevant information found).

Carcinogenic status: Not listed or regulated by IARC (Group 1 or 2), NTP, OSHA, or ACGIH.

Germ cell mutagenicity: Not classified (based on available data, the classification criteria are not met). CINNAMYL ALCOHOL: Negative results were observed in Ames tests with and without activation (in-vitro). Ames testing showed no mutagenic activity and mixed results both positive (at doses approaching cytotoxic levels) and negative were observed from other in-vitro genotoxicity assays. The weight of the evidence indicates this material is not mutagenic or clastogenic.

Reproductive toxicity: Not classified (based on available data, the classification criteria are not met). CINNAMYL ALCOHOL: Reproductive toxicity, oral study in rats: NOAEL (no-observed adverse-effect-level) = 535 mg/kg bw/day. Developmental toxicity oral study, rats: NOAEL, developmental toxicity=53.5 mg/kg bw/day.

Specific target organ toxicity (STOT) - single exposure: Not classified (based on available data, the classification criteria are not met).

Specific target organ toxicity (STOT) - repeated exposure: Not classified (based on available data, the classification criteria are not met). CINNAMYL ALCOHOL: Repeated dose study, oral, 4 months, rat: NOAEL (no-observed-adverse-effect-level) = 53.5 mg/kg bw/day (no adverse effects observed). Additional animal study data: Repeated dose study, oral, 17 weeks, rat: LOAEL (Lowest-Observed-Adverse-Effect-Level) = 6366 mg/kg bw/day (blood (changes in serum composition) and biochemical (enzyme) effects were observed); READ-ACROSS (trans-cinnamaldehyde): Repeated dose study, oral, 14 weeks: NOAEL (rat) = 275-300 mg/kg bw/day, NOAEL (mouse) = 625-650 mg/kg bw/day.

Aspiration hazard: Not classified (based on available data, the classification criteria are not met).

Other toxicity information: No additional information available.

SECTION 12: Ecological information

Ecotoxicity:

Chemical Name	Species	Acute	Acute	Chronic
Cinnamyl alcohol	Fish	LC50 9 mg/L (96 hours)	LC50 4.15 mg/L(96 hours)	N/E
Cinnamyl alcohol	Invertebrates	EC50 7.7 mg/L (48 hours)	N/E	N/E
Cinnamyl alcohol	Algae	EC50 19.7 mg/L (72 hours)	N/E	N/E
Cinnamyl alcohol	Micro-organisms	IC50 161.27 mg/L (48 hours) (population growth rate)		
Cinnamaldehyde	Fish	LC50 >3.5 mg/L (96 hours)	LC100 2.35-3.93 mg/L(24 hours)	N/E
Cinnamaldehyde	Invertebrates	EC50 1.20-7.05 mg/L (48 hours)	EC50 3.1 mg/L(24 hours)	N/E
Cinnamaldehyde	Algae	EC50 6.87 mg/L (72 hours)	EC50 7.55 mg/L(96 hours)	N/E
Cinnamaldehyde	Micro-organisms	EC50 71 mg/L (3 hours)		

Persistence and degradability:

Chemical Name	Biodegradation
Cinnamyl alcohol	Readily biodegradable (OECD 301C)
Cinnamaldehyde	Readily biodegradable (weight of evidence)

Bioaccumulative potential:

Chemical Name	Bioconcentration Factor (BCF)	Log Kow
Cinnamyl alcohol	4.989 L/kg (calculated)	1.452 (OECD 117)
Cinnamaldehyde	8.3 (estimated)	1.83 @ 27°C

Mobility in soil:

Chemical Name	Mobility in soil (Koc/Kow)
Cinnamyl alcohol	116.9 (log KOC=2.068)
Cinnamaldehyde	29.456 L/kg @ 20°C (estimated)

Other adverse effects: No additional information available.

SECTION 13: Disposal considerations

For waste disposal purposes, this product is not known to be defined or designated as hazardous by current provisions of the Federal (EPA) Resource Conservation and Recovery Act (RCRA, 40CFR261). Incinerate or landfill waste in a properly permitted facility in accordance with federal, state and local regulations. Federal, state and local regulations where the waste material is generated, treated, and/or disposed of must be examined to verify the appropriate waste classification.

See Section 8 for recommendations on the use of personal protective equipment.

SECTION 14: Transport information

The information below is provided to assist in documentation. It may supplement the information on the package. The package in your possession may carry a different version of the label depending on the date of manufacture. Depending on inner packaging quantities and packaging instructions, it may be subject to specific regulatory exceptions.

UN number: N/A

UN proper shipping name:

Not regulated - See Bill of Lading for Details

Transport hazard class(es):

U.S. DOT hazard class: N/A
Canada TDG hazard class: N/A
Europe ADR/RID hazard class: N/A
IMDG Code (ocean) hazard class: N/A
ICAO/IATA (air) hazard class: N/A

A "N/A" listing for the hazard class indicates the product is not regulated for transport by that regulation.

Packing group: N/A

Environmental hazards:

Marine pollutant: Not Applicable
Hazardous substance (USA): Not Applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC code:

Not Applicable

Special precautions for user: Not Applicable

SECTION 15: Regulatory information

Safety, health and environmental regulations specific for the product in question:

U.S. federal and state regulations/legislation:

This SDS has been prepared in accordance with the hazard criteria of the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

U.S. Comprehensive Environmental Response, Compensation and Liability Act (CERCLA) Reportable Quantity (RQ):

Not Applicable

U.S. Superfund Amendments and Reauthorization Act (SARA) - SARA Section 313:

This product contains the following toxic chemicals subject to the reporting requirements of Section 313 of the Emergency Planning and Community Right-to-Know Act of 1986 and 40 CFR 372:

None known

U.S. TSCA Section 12(b) Export Notification:

This product is not subject to TSCA 12(b) reporting requirements.

California Proposition 65:

The following ingredient(s) present in the product is [are] known to the State of California to cause cancer:

None known to be present or none in reportable amounts for occupational exposure as per OSHA's approval of the California Hazard Communication Standard, Federal Register, page 31159 ff, 6 June 1997.

The following ingredient(s) present in the product is [are] known to the State of California to cause birth defects or other reproductive harm:

None known to be present or none in reportable amounts for occupational exposure as per OSHA's approval of the California Hazard Communication Standard, Federal Register, page 31159 ff, 6 June 1997.

Notes: No additional information

Canada regulations/legislation:

This product has been classified in accordance with the hazard criteria of the Hazardous Products Regulations and the SDS contains all the information required by the Hazardous Products Regulations.

Notes: No additional information

Chemical inventories:

Regulation	Status
Australian Inventory of Chemical Substances (AICS):	Y
Canadian Domestic Substances List (DSL):	Y
Canadian Non-Domestic Substances List (NDSL):	N
China Inventory of Existing Chemical Substances (IECSC):	Y
European EC Inventory (EINECS, ELINCS, NLP):	Y
Japan Existing and New Chemical Substances (ENCS):	Y
Japan Industrial Safety and Health Law (ISHL):	Y
Korean Existing and Evaluated Chemical Substances (KECL):	Y
New Zealand Inventory of Chemicals (NZIoC):	Y
Philippines Inventory of Chemicals and Chemical Substances (PICCS):	Y
Taiwan Inventory of Existing Chemicals:	Y
U.S. Toxic Substances Control Act (TSCA) (Active):	Y

A "Y" listing indicates all intentionally added components are either listed or are otherwise compliant with the regulation. A "N" listing indicates that for one or more components: 1) there is no listing on the public inventory (or is not on the ACTIVE inventory for U.S. TSCA); 2) no information is available; or 3) the component has not been reviewed. A "Y" for New Zealand may mean that a qualified group standard may exist for the components in this product.

Europe REACh (EC) 1907/2006: Applicable components are registered, exempt or otherwise compliant. REACh is only relevant to substances either manufactured or imported into the EU. Emerald Performance Materials has met its obligations under the REACh regulation. REACh information regarding this product is provided for informational purposes only. Each Legal Entity may have differing REACh obligations, depending on their place in the supply chain. For material manufactured outside of the EU, the importer of record must understand and meet their specific obligations under the regulation.

SECTION 16: Other information

SDS Revision date: 2020-01-16

HMIS (Hazardous Materials Identification System) Ratings:

Health: 2 **Flammability:** 1 **Physical hazard:** 0 **Personal Protection:** X

NFPA (National Fire Protection Association) Ratings:

Health: 2 **Flammability:** 1 **Instability:** 0 **Special hazards:**

Key: 0=Insignificant; 1=Slight; 2=Moderate; 3=High; 4=Extreme. An asterisk appearing after the HMIS Health numerical rating denotes a chronic hazard.

Hazardous Materials Identification System (HMIS), National Paint and Coating Association, rating applies to product "as packaged" (i.e., ambient temperature). Ratings are based upon HMIS® III and NFPA 704 (2007). An asterisk appearing after the HMIS Health® III numerical rating denotes a chronic hazard. National Fire Protection Association (NFPA) rating identifies the severity of hazards of material during a fire emergency (i.e., "on fire").

Legend:
* : Trademark owned by Emerald Performance Materials, LLC.
ACGIH: American Conference of Governmental Industrial Hygienists
AIHA WEEL: American Industrial Hygiene Association (AIHA) Workplace Environmental Exposure Level (WEEL)
N/A: Not Applicable
N/E: None Established
STEL: Short Term Exposure Limit
TWA: Time Weighted Average (exposure for 8-hour workday)

Users Responsibility/Disclaimer of Liability:
As the conditions or methods of use are beyond our control, we do not assume any responsibility and expressly disclaim any liability for any use of this product. Information contained herein is believed to be true and accurate but all statements or suggestions are made without warranty, expressed or implied, regarding accuracy of the information, the hazards connected with the use of the material or the results to be obtained from the use thereof. Compliance with all applicable federal, state, and local laws and local regulations remains the responsibility of the user.

This bulletin cannot cover all possible situations which the user may experience during processing. Each aspect of your operation should be examined to determine if, or where, additional precautions may be necessary. All health and safety information contained in this bulletin should be provided to your employees or customers. It is your responsibility to develop appropriate work practice guidelines and employee instructional programs for your operation.

Safety Data Sheet Preparer:
Product Compliance Department
Emerald Performance Materials, LLC
1499 SE Tech Center Place, Suite 300
Vancouver, WA 98683
United States