



Safety Data Sheet (SDS) International (GHS)

Revision date: 2020-10-12

SECTION 1: Identification

Product identifiers:

Product trade name: Kalama* Potassium Benzoate FCC
Company product number: POTBENZ
Other means of identification: Benzoic acid potassium salt

Recommended use of the chemical and restrictions on use:

Uses: Additive. Industrial applications. Food and pharmaceutical applications.
Restrictions on use: None identified

Details of the supplier:

Manufacturer/Supplier: Emerald Performance Materials, LLC
Emerald Kalama Chemical, LLC
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Kalama, WA 98625 United States
Telephone: +1-360-673-2550

1499 SE Tech Center Place, Suite 300
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For further information about this SDS: Email: product.compliance@emeraldmaterials.com

Emergency telephone number:

ChemTel (24 hours): 1-800-255-3924 (USA); +1-813-248-0585 (outside USA);
1-300-954-583 (Australia); 000-800-100-4086 (India).

SECTION 2: Hazard(s) identification

Classification of the substance or mixture:

Eye Irritation, category 2, H319

Label elements:

Hazard pictogram(s):



Signal word:

Warning

Hazard statements:

H319 Causes serious eye irritation.

Precautionary statements:

P264 Wash skin thoroughly after handling.

P280 Wear eye protection/face protection.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P337+P313 If eye irritation persists: Get medical advice/attention.

Supplemental information: No Additional Information

Precautionary statements are listed according to the United Nations Globally Harmonized System of Classification and Labelling of Chemicals (GHS) - Annex III. Regulations in individual countries/regions may determine which statements are required on the product label. See product label for specifics.

Other hazards: May form explosible dust-air mixture if dispersed.

See Section 11 for toxicological information.

SECTION 3: Composition/information on ingredients

Substance:

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>Weight%</u>
0000582-25-2	Potassium benzoate	99-100

Amounts specified are typical and do not represent a specification. Remaining components are proprietary, non-hazardous, and/or present at amounts below reportable limits.

SECTION 4: First-aid measures

Description of first aid measures:

General: If irritation or other symptoms occur or persist from any route of exposure, remove the affected individual from the area: see a physician/get medical attention.

Eye contact: Immediately flush eyes with plenty of clean water for an extended time, not less than fifteen (15) minutes. Flush longer if there is any indication of residual chemical in the eye. Ensure adequate flushing of the eyes by separating the eyelids with fingers and roll eyes in a circular motion. If eye irritation persists: Get medical advice/attention.

Skin contact: Wash the affected area thoroughly with plenty of soap and water. Get medical attention if symptoms occur.

Inhalation: If affected, remove to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Call a POISON CENTER or doctor/physician if you feel unwell.

Ingestion: Do not induce vomiting. Never give anything by mouth to an unconscious person. Rinse out the mouth with water. Get medical attention immediately.

Protection of first aid responders: Wear proper personal protective clothing and equipment.

Most important symptoms and effects, both acute and delayed: Coughing, Irritation. Preexisting sensitization, skin and/or respiratory disorders or diseases may be aggravated. See section 11 for additional information.

Indication of any immediate medical attention and special treatment needed, if necessary: Treat symptomatically.

SECTION 5: Fire-fighting measures

Extinguishing media:

Suitable: Use water spray, dry chemical, or foam. Carbon dioxide may be ineffective on larger fires due to a lack of cooling capacity which may result in reignition.

Unsuitable: Avoid hose streams or any method which will create dust clouds.

Special hazards arising From the chemical:

Unusual fire/explosion hazards: Concentrated dust/air combinations may produce explosive conditions. As with all organic dusts, fine particles suspended in air in critical proportions and in the presence of an ignition source may ignite and/or explode. Dust may be sensitive to ignition by electrostatic discharge, electrical arcs, sparks, welding torches, cigarettes, open flame, or other significant heat sources. As a precaution, implement standard safety measures for handling finely divided organic powders. See Section 7 for suggested measures.

Hazardous combustion products: Irritating or toxic substances may be emitted upon burning, combustion or decomposition. See section 10 (Hazardous decomposition products) for additional information.

Special protective equipment and precautions for fire-fighters: Water spray (fog) can be used to absorb heat and to cool and protect surrounding exposed material. Avoid hose streams or any method which will create dust clouds. Wear self-contained breathing apparatus (SCBA) equipped with a full facepiece and operated in a pressure-demand mode (or other positive pressure mode) and approved protective clothing. Personnel without suitable respiratory protection must leave the area to prevent significant exposure to hazardous gases from combustion, burning or decomposition. In an enclosed or poorly ventilated area, wear SCBA during clean-up immediately after a fire as well as during the attack phase of firefighting operations.

See section 9 for additional information.

SECTION 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures: See Section 8 for recommendations on the use of personal protective equipment. If spilled in an enclosed area, ventilate. Avoid raising powdered material due to explosion hazard. Use spark-proof and explosion-proof equipment. If inhalation of dust cannot be avoided, wear an approved particulate respirator. Personal Protective Equipment must be worn.

Environmental precautions: Do not flush product into public sewer, water systems or surface waters.

Methods and materials for containment and cleaning up: Contain spill. Wear proper personal protective clothing and equipment. Using care to avoid dust generation, vacuum or sweep into a closed container for reuse or disposal. Use approved industrial vacuum cleaner for removal. Avoid causing dust. Place into labeled, closed container; store in safe location to await disposal. Change contaminated clothing and launder before reuse.

SECTION 7: Handling and storage

Precautions for safe handling: As with any chemical product, use good laboratory/workplace procedures. Wash thoroughly after handling this product. Always wash up before eating, smoking or using the facilities. Use under well-ventilated conditions. Avoid eye and skin contact. Avoid drinking, tasting, swallowing or ingesting this product. Avoid routine inhalation of dust of any kind. Exercise care when emptying containers, sweeping, mixing or doing other tasks which can create dust. Wash contaminated clothing before reuse. Provide eyewash fountains and safety showers in the work area. As a precaution to control dust explosion potential, implement the following safety measures: Eliminate ignition sources (e.g., sparks, static buildup, excessive heat, etc.). In general, dust of organic materials is a static charge generator which may be ignited by electrostatic discharge, electrical arcs, sparks, welding torches, cigarettes, open flame, or other significant heat sources. Use spark-proof tools and equipment. Bond, ground and properly vent conveyors, dust control devices and other transfer equipment. Prohibit flow of polymer, powder or dust through non-conductive ducts, vacuum hoses or pipes, etc.; only use grounded, electrically conductive transfer lines when pneumatically conveying product. Good housekeeping and controlling of dusts are necessary for safe handling of product. Prevent accumulation of dust (e.g., well-ventilated conditions, promptly vacuuming spills, cleaning overhead horizontal surfaces, etc.).

Conditions for safe storage, including any incompatibilities: Store cool and dry, under well-ventilated conditions. Store this material away from incompatible substances (see section 10). Do not store in open, unlabeled or mislabeled containers. Keep container closed when not in use. Do not reuse empty container without commercial cleaning or reconditioning. Product will absorb water vapor (hygroscopic).

SECTION 8: Exposure controls / personal protection

Control parameters:

Occupational exposure limits (OEL):

<u>Chemical Name</u>	<u>ACGIH - TWA/Ceiling</u>	<u>ACGIH - STEL</u>		
Potassium benzoate	N/E			
<u>Chemical Name</u>	<u>Australia</u>	<u>New Zealand</u>	<u>Korea</u>	<u>Indonesia</u>
Potassium benzoate	N/E	N/E	N/E	N/E
<u>Chemical Name</u>	<u>Japan ISHL</u>	<u>Japan JSOH</u>	<u>Taiwan</u>	<u>Malaysia</u>
Potassium benzoate	N/E	N/E	N/E	N/E
<u>Chemical Name</u>	<u>Philippines</u>	<u>Singapore</u>		
Potassium benzoate	N/E	N/E		

N/E=Not established (no exposure limits established for the listed substances for listed country/region/organization).

Exposure controls:

Appropriate engineering controls: Always provide effective general and, when necessary, local exhaust ventilation to draw dust away from workers to prevent routine inhalation. Ventilation must be adequate to maintain the ambient workplace atmosphere below the exposure limit(s) outlined in the SDS. Eliminate ignition sources (e.g., sparks, static buildup, excessive heat, etc.). Prohibit flow of powder or dust through non-conductive ducts, vacuum hoses, or pipes, etc. Bond, ground, and properly vent conveyors, dust control devices and other transfer equipment.

Individual protection measures, such as personal protective equipment:

Eye/face protection: Safety glasses or goggles required.

Skin and body protection: Wear protective gloves. Use good laboratory/workplace procedures including personal

protective clothing: labcoat, safety glasses and protective gloves.

Respiratory protection: In case of insufficient ventilation, wear suitable respiratory equipment. If inhalation of dust cannot be avoided, wear an approved particulate respirator.

Further information: Eyewash fountains and safety showers are recommended in the work area.

SECTION 9: Physical and chemical properties

Form:	Granules/ powder	pH:	Not Available
Appearance:	White	Relative density:	1.5
Odor:	Odorless	Partition coefficient (n-octanol/water):	1.88 (Benzoic acid)
Odor threshold:	Not Available	% Volatile by weight:	Not Available
Solubility in water:	Appreciable	VOC:	Not Available
Evaporation rate:	Not Available	Boiling point °C:	Not Available
Vapor pressure:	Negligible @ 20 °C	Boiling point °F:	Not Available
Vapor density:	Not Available	Flash point:	Not Applicable
Viscosity:	Not Available	Auto-ignition temperature:	>510 °C (>950 °F)
Melting point/Freezing point:	>300 °C (>572 °F)	Flammability (solid, gas):	Not flammable (may form combustible dust concentrations in air)
Oxidizing properties:	Not oxidizing	Flammability or explosive limits:	LFL/LEL: Not Available
Explosive properties:	Not explosive		UFL/UEL: Not Available
Decomposition temperature:	Not Available		

Other information: Amounts specified are typical and do not represent a specification.

Dust combustibility data: Product data (Potassium Benzoate, powder, as received): Minimum ignition energy: 50-100 mJ. Minimum explosive concentration: 50-60 g/m³. Dust explosion class: St1.

Particle size variation is considered a critical factor in regards to dust explosion hazard information. The Minimum Ignition Energy (MIE) of a dust/air mix depends on the particle size the water content and the temperature of the dust. The finer and the dryer the dust the lower the MIE. The following results are not typical of the product as the test samples were processed by milling and/or sieving prior to testing. Unless specified differently below, the test samples were characterized with particle size: 17 um mean (distribution: 96% <75 um, 100% <500 um) and 0.1% moisture content.

- Minimum ignition energy: 10-<30 mJ with inductance, 10-<30 mJ without inductance.
- Minimum explosive concentration: 80-90 g/m³.
- Minimum autoignition temperature (MIT dust cloud): 480°C.
- Maximum rate of pressure rise (dP/dT average): 691 bars/sec.
- Maximum pressure of explosion (Pmax average): 7.5 bars-gauge.
- Deflagration Index, Kst: 188 bar-m/sec.
- Dust explosion class: St1.
- Volume resistivity (ambient relative humidity): 2.5 x 10⁽¹⁰⁾ ohm-m (powder, as received).
- Volume resistivity (low relative humidity): 6.3 x 10⁽¹²⁾ ohm-m (powder, as received).
- Charge decay (ambient relative humidity): 1 second (powder, as received).
- Charge decay (low relative humidity): 752 seconds (powder, as received).

SECTION 10: Stability and reactivity

Reactivity: None known.

Chemical stability: This product is stable.

Possibility of hazardous reactions: Hazardous polymerization will not occur.

Conditions to avoid: Contact with water or moist air. Avoid static discharge. Avoid dust formation.

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Incompatible materials: Avoid strong acids and oxidizing agents. Avoid contact with iron salts.

Hazardous decomposition products: Carbon dioxide and carbon monoxide.

SECTION 11: Toxicological information

Information on likely routes of exposure:

General: Caution must be exercised through the prudent use of protective equipment and handling procedures to minimize exposure.

Eyes: Causes serious eye irritation.

Skin: Repeated or prolonged skin contact may cause irritation. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons.

Inhalation: Dust inhalation may cause respiratory irritation.

Ingestion: Ingestion may cause irritation.

Acute toxicity information: Not classified (based on available data, the classification criteria are not met).

<u>Chemical Name</u>	<u>Inhalation LC50</u>	<u>Species</u>	<u>Oral LD50</u>	<u>Species</u>	<u>Dermal LD50</u>	<u>Species</u>
Potassium benzoate	>12.2 mg/l (no mortality, based on benzoic acid)	Rat/ adult	>10000 mg/kg	Rat/ adult	>2000 mg/kg (based on benzoic acid)	Rabbit/ adult

Skin corrosion/irritation: Not classified (based on available data, the classification criteria are not met). POTASSIUM BENZOATE: The following is data for sodium benzoate. Skin irritation: Slight to non-irritating.

<u>Chemical Name</u>	<u>Skin irritation</u>	<u>Species</u>
Potassium benzoate	Slight irritant	Similar materials

Serious eye damage/irritation: Causes serious eye irritation - Category 2 (2A). POTASSIUM BENZOATE: The following is data for sodium benzoate. Eye irritation: Moderate irritation.

<u>Chemical Name</u>	<u>Eye irritation</u>	<u>Species</u>
Potassium benzoate	Irritant	Similar materials

Respiratory or skin sensitization: Not classified (based on available data, the classification criteria are not met). READ-ACROSS (BENZOIC ACID): Not a skin sensitizer in the mouse local lymph node assay or Buehler guinea pig test.

<u>Chemical Name</u>	<u>Skin sensitisation</u>	<u>Species</u>
Potassium benzoate	Non-sensitizer (read-across)	Guinea pig and Mouse local lymph node assay

Carcinogenicity: Not classified (based on available data, the classification criteria are not met). READ-ACROSS (SODIUM BENZOATE): In a 2-year animal feeding study (2% in food), sodium benzoate was not carcinogenic.

Germ cell mutagenicity: Not classified (based on available data, the classification criteria are not met). BENZOIC ACID AND BENZOATE SALTS: Studies of benzoic acid and sodium benzoate in the Ames point mutation assay do not show evidence of mutagenicity. However, some studies have been reported to be positive in the less commonly used Bacillus subtilus recombination assay. In a number of cases adverse effects on the chromosome could be noticed, however also negative and/or equivocal results were reported. However many higher-level in vivo tests (clastogenicity inclusive) were negative. Sodium benzoate exhibited no genotoxicity in several in-vivo assays.

Reproductive toxicity: Not classified (based on available data, the classification criteria are not met). BENZOIC ACID AND BENZOATE SALTS: Reproductive toxicity (benzoic acid), 4-generation oral study in rats: NOAEL (no-observed adverse-effect-level) 500 mg/kg bw/day. Developmental toxicity (sodium benzoate), oral, rats and mice: NOAEL of ≥ 175 mg/kg bw/day can be established for developmental effects.

Specific target organ toxicity (STOT) - single exposure: Not classified (based on available data, the classification criteria are not met).

Specific target organ toxicity (STOT) - repeated exposure: Not classified (based on available data, the classification criteria are not met). BENZOIC ACID AND BENZOATE SALTS: At higher doses (oral) increased mortality, reduced weight gain, convulsions (central nervous system effects), liver and kidney effects were observed. POTASSIUM BENZOATE: READ-ACROSS (SODIUM BENZOATE): Repeated dose oral toxicity studies for salts of benzoic acids: NOAEL (no-observed-adverse-effect-level) 1000 mg/kg bw/day. READ-ACROSS (BENZOIC ACID): Repeated dose toxicity study, inhalation: NOAEC (No-Observed-Adverse-Effect-

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Concentration), inhalation, rat: 250 mg/m³ (systemic effects); 25 mg/m³ (local). Local effects including nasal redness, pulmonary fibrosis and inflammatory cell infiltrates in the lungs were observed at lowest dose of 25 mg/m³ and can be attributed to the irritant properties and to the physico-chemical properties of fine low-solubility particles of benzoic acid. NOAEL (No-Observed-Adverse-Effect-Level), dermal, rabbit - 2500 mg/kg bw/day.

Aspiration hazard: Not classified (technical impossibility to obtain the data).

Other toxicity information: No additional information available.

SECTION 12: Ecological information

Ecotoxicity:

<u>Chemical Name</u>	<u>Species</u>	<u>Acute</u>	<u>Acute</u>	<u>Chronic</u>
Potassium benzoate	Fish	LC50 >100 mg/L (Sodium benzoate) (96 hours)	N/E	NOEC 10 mg/L (Sodium benzoate) (144 hours)
Potassium benzoate	Invertebrates	EC50 >100 mg/L (Sodium benzoate) (96 hours)	EC50 650 mg/L (Sodium benzoate)(48 hours)	N/E
Potassium benzoate	Algae	EC50 >30.5 mg/L (Sodium benzoate) (72 hours)	N/E	EC10 6.5 mg/L (Sodium benzoate) (72 hours)

Persistence and degradability:

<u>Chemical Name</u>	<u>Biodegradation</u>
Potassium benzoate	Readily biodegradable

Bioaccumulative potential:

<u>Chemical Name</u>	<u>Bioconcentration Factor (BCF)</u>	<u>Log Kow</u>
Potassium benzoate	N/E	1.88 (Benzoic acid)

Mobility in soil:

<u>Chemical Name</u>	<u>Mobility in soil (Koc/Kow)</u>
Potassium benzoate	14.5 (calculated)

Other adverse effects: No additional information available.

SECTION 13: Disposal considerations

Dispose of unused contents (incineration or landfill) in accordance with national and local regulations. Dispose of container in accordance with national and local regulations. Ensure the use of properly authorized waste management companies, where appropriate.

See Section 8 for recommendations on the use of personal protective equipment.

SECTION 14: Transport information

The information below is provided to assist in documentation. It may supplement the information on the package. The package in your possession may carry a different version of the label depending on the date of manufacture. Depending on inner packaging quantities and packaging instructions, it may be subject to specific regulatory exceptions.

UN number: N/A

UN proper shipping name:

Not regulated - See Bill of Lading for Details

Transport hazard class(es):

U.S. DOT hazard class: N/A
Canada TDG hazard class: N/A
Europe ADR/RID hazard class: N/A
IMDG Code (ocean) hazard class: N/A
ICAO/IATA (air) hazard class: N/A

A "N/A" listing for the hazard class indicates the product is not regulated for transport by that regulation.

Packing group: N/A

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Environmental hazards:

Marine pollutant: Not Applicable

Hazardous substance (USA): Not Applicable

Special precautions for user: Not Applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC code:

Not Applicable

SECTION 15: Regulatory information

Safety, health and environmental regulations specific for the product in question:

Japan regulations:

Japan Industrial Safety and Health Law:

<u>Chemical name</u>	<u>Category</u>
No subject chemicals	

Japan Fire Service Law:

<u>Chemical name</u>	<u>Category</u>
No subject chemicals	

Japan Poisonous and Deleterious Substances:

<u>Chemical name</u>	<u>Category</u>	<u>Threshold</u>
No subject chemicals		

Japan Prevention of Marine Pollution and Disaster:

<u>Chemical name</u>	<u>Category</u>
No subject chemicals	

Japan Chemical Substances Control Law:

<u>Chemical name</u>	<u>Category</u>	<u>Notes</u>
No subject chemicals		

Korean regulations:

Korea Industrial Safety and Health Act:

<u>Chemical name</u>	<u>Category</u>	<u>Threshold</u>
No subject chemicals		

Korea Act on Registration and Evaluation of Chemical Substances (K-REACH) - Substances subject to registration:

No subject chemicals

Korea Chemical Control Act (CCA):

<u>Chemical name</u>	<u>Category</u>	<u>Code</u>	<u>Threshold</u>
No subject chemicals			

Korea Safety Control of Dangerous Substances Act (MPSS):

<u>Chemical name</u>	<u>Class</u>	<u>Threshold</u>
No subject chemicals		

Korea Waste Control Act: Waste disposal methods must comply with local and national laws.

<u>Chemical name</u>	<u>Notes</u>
No subject chemicals	

Other regulations: No Additional Information

Chemical inventories:

<u>Regulation</u>	<u>Status</u>
Australian Inventory of Industrial Chemicals (AIIC):	Y
Canadian Domestic Substances List (DSL):	Y
Canadian Non-Domestic Substances List (NDSL):	N
China Inventory of Existing Chemical Substances (IECSC):	Y
European EC Inventory (EINECS, ELINCS, NLP):	Y
Japan Existing and New Chemical Substances (ENCS):	Y
Japan Industrial Safety and Health Law (ISHL):	Y
Korean Existing and Evaluated Chemical Substances (KECL):	Y
New Zealand Inventory of Chemicals (NZIoC):	Y
Philippines Inventory of Chemicals and Chemical Substances (PICCS):	Y
Taiwan Inventory of Existing Chemicals:	Y
U.S. Toxic Substances Control Act (TSCA) (Active):	Y

A "Y" listing indicates all intentionally added components are either listed or are otherwise compliant with the regulation. A "N" listing indicates that for one or more components: 1) there is no listing on the public inventory (or is not on the ACTIVE inventory for U.S. TSCA); 2) no information is available; or 3) the component has

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not been reviewed. A "Y" for New Zealand may mean that a qualified group standard may exist for the components in this product.

Chemical inventory notes: New Zealand: One or more components may be covered by a group standard.

Europe REACh (EC) 1907/2006: Not all applicable components are registered. Please contact your sales representative for further information regarding REACh compliance. REACh is only relevant to substances either manufactured or imported into the EU. REACh information regarding this product is provided for informational purposes only. Each Legal Entity may have differing REACh obligations, depending on their place in the supply chain. For material manufactured outside of the EU, the importer of record must understand and meet their specific obligations under the regulation.

SECTION 16: Other information

Legend:

* : Trademark owned by Emerald Performance Materials, LLC.

ACGIH: American Conference of Governmental Industrial Hygienists

N/A: Not Applicable

N/E: None Established

STEL: Short Term Exposure Limit

TWA: Time Weighted Average (exposure for 8-hour workday)

Users Responsibility/Disclaimer of Liability:

The information set forth herein is based on our current knowledge, and is intended to describe the product solely with respect to health, safety and the environment. As such, it must not be interpreted as a guarantee of any specific property of the product. As a result, the customer shall be solely responsible for deciding whether said information is suitable and beneficial.

Safety Data Sheet Preparer:

Product Compliance Department

Emerald Performance Materials, LLC

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United States