

Safety Data Sheet

according to Regulation (EC) 1907/2006 (REACH)

Revision date: 1/22/2021

Supercedes date: 1/18/2021

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier:

Product trade name: Kalama* Sodium Benzoate - Liquid

Company product number: SB33SOL
REACH registration number: Mixture
Other means of identification: Not Available

1.2. Relevant identified uses of the substance or mixture and uses advised against:

Uses: Additive. Auxiliary in polymerization processes. Industrial applications. See

Annex for covered uses.

Uses advised against: This product is not authorized for uses within the scope of the Biocidal Products

Regulation (BPR, Regulation (EU) 528/2012).

1.3. Details of the supplier of the safety data sheet:

Manufacturer/Supplier: Emerald Performance Materials, LLC

Emerald Kalama Chemical, LLC

1296 NW Third Street

Kalama, WA 98625 United States Telephone: +1-360-673-2550

1499 SE Tech Center Place, Suite 300 Vancouver, WA 98683 United States Telephone: +1-360-954-7100

Penman Consulting byba Avenue des Arts 10 B-1210 Brussels

Belgium

Telephone: +32 (0) 2 305 0698

email: pcbvba09@penmanconsulting.com

For further information about this SDS: Email: product.compliance@emeraldmaterials.com

1.4. Emergency telephone number:

EU Only Representative:

ChemTel (24 hours): 1-800-255-3924 (USA); +1-813-248-0585 (outside USA).

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture:

Product classification according to Regulation (EC) 1272/2008 (CLP) as amended:

Eye Irritation, category 2, H319

See Section 2.2 for full text of H (Hazard) statements (EC 1272/2008).

2.2. Label elements:

Product labeling according to Regulation (EC) 1272/2008 (CLP) as amended:

Hazard pictogram(s):



Signal word:

Warning

Hazard statements:

H319 Causes serious eye irritation.

Precautionary statements:

P264 Wash skin thoroughly after handling. P280 Wear eye protection/face protection.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P337+P313 If eye irritation persists: Get medical advice/attention.

Supplemental information: No Additional Information

Precautionary statements are listed according to the United Nations Globally Harmonized System of Classification and Labelling of Chemicals (GHS) - Annex III and ECHA Guidance on Labelling and Packaging. Regulations in individual countries/regions may determine which statements are required on the product label. See product label for specifics.

2.3. Other hazards:

PBT/vPvB criteria: This product does not meet the PBT and vPvB classification criteria.

Endocrine disrupting properties:No specific information available.

Other hazards: No Additional Information

See Section 11 for toxicological information.

SECTION 3: Composition/information on ingredients

3.2. Mixture:

CAS-No. **Chemical Name** Weight% Classification **H Statements** 0000532-32-1 25-<35 Sodium benzoate Eve Irrit. 2 H319 Weight% **REACH Registration No.** CAS-No. **Chemical Name EC/List Number** 0000532-32-1 25-<35 01-2119460683-35-0029 208-534-8 Sodium benzoate Chemical Name <u>ATE</u> CAS-No. M-factor **SCLs**

0000532-32-1 Sodium benzoate N/A N/E Not Available

See Section 16 for full text of H (Hazard) statements (EC 1272/2008).

Amounts specified are typical and do not represent a specification. Remaining components are proprietary, non-hazardous, and/or present at amounts below reportable limits.

SECTION 4: First aid measures

4.1. Description of first aid measures:

General: If irritation or other symptoms occur or persist from any route of exposure, remove the affected individual from the area: see a physician/get medical attention.

Eye contact: Immediately flush eyes with plenty of clean water for an extended time, not less than fifteen (15) minutes. Flush longer if there is any indication of residual chemical in the eye. Ensure adequate flushing of the eyes by separating the eyelids with fingers and roll eyes in a circular motion. If eye irritation persists: Get medical advice/attention.

Skin contact: Wash the affected area thoroughly with plenty of soap and water. Get medical attention if symptoms occur.

Inhalation: If affected, remove to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Call a POISON CENTER or doctor/physician if you feel unwell.

Ingestion: Do not induce vomiting. Never give anything by mouth to an unconscious person. Rinse out the mouth with water. Get medical attention immediately.

Protection of first aid responders: Wear proper personal protective clothing and equipment.

4.2. Most important symptoms and effects, both acute and delayed:

Irritation. Preexisting sensitization, skin and/or respiratory disorders or diseases may be aggravated. See section 11 for additional information.

4.3. Indication of any immediate medical attention and special treatment needed:

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media:

Suitable: Use water spray, ABC dry chemical, foam or carbon dioxide. Water or foam may cause frothing. Use water to keep fire-exposed containers cool. Water spray may be used to flush spills away from exposures.

Unsuitable: None known.

5.2. Special hazards arising from the substance or mixture:

Unusual fire/explosion hazards: Product is not considered a fire hazard, but will burn if ignited. Closed container may rupture (due to build up in pressure) when exposed to extreme heat.

Hazardous combustion products: Irritating or toxic substances may be emitted upon burning, combustion or decomposition. See section 10 (10.6 Hazardous decomposition products) for additional information.

5.3. Advice for firefighters:

Wear self-contained breathing apparatus (SCBA) equipped with a full facepiece and operated in a pressure-demand mode (or other positive pressure mode) and approved protective clothing. Personnel without suitable respiratory protection must leave the area to prevent significant exposure to hazardous gases from combustion, burning or decomposition. In an enclosed or poorly ventilated area, wear SCBA during cleanup immediately after a fire as well as during the attack phase of firefighting operations.

See section 9 for additional information.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures:

See Section 8 for recommendations on the use of personal protective equipment. If spilled in an enclosed area, ventilate. Eliminate ignition sources. Personal Protective Equipment must be worn.

6.2. Environmental precautions:

Do not flush liquid into public sewer, water systems or surface waters.

6.3. Methods and material for containment and cleaning up:

Contain by diking with sand, earth or other non-combustible material. Wear proper personal protective clothing and equipment. Absorb spill with an inert material. Place into labeled, closed container; store in safe location to await disposal. Change contaminated clothing and launder before reuse.

6.4. References to other sections:

See Section 8 for recommendations on the use of personal protection and Section 13 for waste disposal.

SECTION 7: Handling and storage

7.1. Precautions for safe handling:

As with any chemical product, use good laboratory/workplace procedures. Do not cut, puncture, or weld on or near the container. Wash thoroughly after handling this product. Always wash up before eating, smoking or using the facilities. Use under well-ventilated conditions. Avoid eye and skin contact. Avoid inhalation of aerosol, mist, spray, fume or vapor. Avoid drinking, tasting, swallowing or ingesting this product. Wash contaminated clothing before reuse. Provide eyewash fountains and safety showers in the work area.

7.2. Conditions for safe storage, including any incompatibilities:

Store cool and dry, under well-ventilated conditions. Store this material away from incompatible substances (see section 10). Do not allow product to freeze. Do not store in open, unlabeled or mislabeled containers. Keep container closed when not in use. Do not reuse empty container without commercial cleaning or reconditioning. Empty container contains residual product which may exhibit hazards of product.

7.3. Specific end use(s):

Further information concerning special risk management measures: see annex of this safety data sheet (exposure scenarios).

SECTION 8: Exposure controls / personal protection

8.1. Control parameters:

Occupational exposure limits (OEL):

 Chemical Name
 EU OELV
 EU IOELV
 ACGIH - TWA/Ceiling
 ACGIH - STEL

 Sodium benzoate
 N/E
 N/E
 N/E
 N/E
 N/E

 Chemical Name
 UK WEL
 Ireland OEL

 Sodium benzoate
 N/E
 N/E

N/E=Not established (no exposure limits established for the listed substances for listed country/region/organization).

Derived No Effect Levels (DNELs):

Sodium benzoate

<u>Population</u>	Route	Acute (local)	Acute (systemic)	Long Term (local)	Long Term (systemic)
Workers	Inhalation	N/E	N/E	0,1 mg/m3	3 mg/m3
Workers	Dermal	N/E	N/E	N/E	62,5 mg/kg bw/day
General population	Inhalation	N/E	N/E	0,06 mg/m3	1,5 mg/m3
General population	Dermal	N/E	N/E	N/E	31,25 mg/kg bw/day
General population	Oral	N/E	N/E	N/E	16,6 mg/kg bw/day
Humans via the environment	Inhalation	N/E	N/E	N/E	1,5 mg/m3
Humans via the environment	Oral	N/E	N/E	N/E	16,6 mg/kg bw/day
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Predicted No Effect Concentration (PNECs):

Sodium benzoate

Compartment 0,13 mg/L Freshwater sediment 1,76 mg/kg dw Marine water 0,013 mg/L Marine water sediment 0,176 mg/kg dw Intermittent releases 305 ug/L 0.276 mg/kg dw Soil STP 10 mg/L Oral 300 mg/kg food

N/E=Not established; N/A=Not applicable (not required); bw=body weight; dw=dry weight; ww=wet weight.

8.2. Exposure controls:

Appropriate engineering controls: Always provide effective general and, when necessary, local exhaust ventilation to draw spray, aerosol, fume, mist and vapor away from workers to prevent routine inhalation. Ventilation must be adequate to maintain the ambient workplace atmosphere below the exposure limit(s) outlined in the SDS.

Individual protection measures, such as personal protective equipment:

Eye/face protection: Safety glasses or goggles required.

Hand protection: Avoid skin contact when mixing or handling the material by wearing impervious and chemical resistant gloves. In case of prolonged immersion or frequently repeated contact, gloves with breakthrough times greater than 240 minutes (protection class 5 or greater) are recommended. For brief contact or splash applications, gloves with breakthrough times of 10 minutes or greater are recommended (protection class 1 or greater). Suggested materials for protective gloves: Butyl rubber, Nitrile rubber, Neoprene, PVC, Viton. The protective gloves to be used must comply with the specifications of the Regulation (EU) 2016/425 and the resultant standard EN 374. Suitability and durability of a glove is dependent on usage (e.g. frequency and duration of contact, other chemicals which may be handled, chemical resistance of glove material and dexterity). Always seek advice of the glove supplier as to the most suitable glove material.

Skin and body protection: Use good laboratory/workplace procedures including personal protective clothing: labcoat, safety glasses and protective gloves.

Respiratory protection: No Information

Further information: Eyewash fountains and safety showers are recommended in the work area.

Environmental exposure controls: See Sections 6 and 12.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties:

Physical state:LiquidpH:6.8-7.2Colour:Not AvailableDensity and/or relativeNot Available

density:

Odour: Odorless Partition coefficient n- Not Available

octanol/water (log value):

Odour threshold: Not Available % Volatile by weight: Not Available Solubility in water: Soluble VOC: Not Available Not Available Boiling point °C: 100 °C Evaporation rate: Vapour pressure: Not Available Boiling point °F: 212 °F

Relative vapour density: Not Available Flash point: >93 °C (>200 °F) Estimated

Kinematic viscosity:Not AvailableAuto-ignition temperature:Not AvailableMelting point/Freezing point:-8 - -9°C (16-18°F)Flammability:Not flammableOxidising properties:Not oxidizingLower and upper explosionLEL: Not Available

limit:

Explosive properties: Not explosive UEL: Not Available

Decomposition temperature: Not Available **Particle characteristics:** Not Applicable

Amounts specified are typical and do not represent a specification.

9.2. Other information:

Information with regard to physical hazard classes:

No additional information available.

Other safety characteristics:

No additional information available.

SECTION 10: Stability and reactivity

10.1. Reactivity:

None known.

10.2. Chemical stability:

This product is stable.

10.3. Possibility of hazardous reactions:

Hazardous polymerization will not occur.

10.4. Conditions to avoid:

Excessive heat and ignition sources. Do not freeze.

10.5. Incompatible materials:

Avoid strong acids and oxidizing agents. Avoid contact with iron salts.

10.6. Hazardous decomposition products:

Carbon dioxide and carbon monoxide.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity: Not classified (based on available data, the classification criteria are not met). ATEmix (oral): >5000 mg/kg. ATEmix (dermal): >5000 mg/kg.

Inhalation LC50 Oral LD50 Chemical Name Species **Species Dermal LD50** Species 4 1 >2000 mg/kg (weight >2000 mg/kg (based Rabbit/ adult Sodium benzoate >12.2 mg/L (4 hours, Rat/ adult Rat/ adult based on benzoic of evidence) on benzoic acid)

Skin corrosion/irritation: Not classified (based on available data, the classification criteria are not met).

 Chemical Name
 Skin irritation
 Species

 Sodium benzoate
 Non-irritant (OECD 404)
 Rabbit/ adult

Serious eye damage/irritation: Causes serious eye irritation - Category 2.

 Chemical Name
 Eye irritation
 Species

 Sodium benzoate
 Irritant (OECD 405)
 Rabbit/ adult

Respiratory or skin sensitization: Not classified (based on available data, the classification criteria are not met). READ-ACROSS (BENZOIC ACID): Not a skin sensitizer in the mouse local lymph node assay or Buehler guinea pig test.

 Chemical Name
 Skin sensitisation
 Species

 Sodium benzoate
 Non-sensitizer (read-across)
 Guinea pig and Mouse local lymph node assay

Carcinogenicity: Not classified (based on available data, the classification criteria are not met). SODIUM BENZOATE: In a 2-year animal feeding study (2% in food), sodium benzoate was not carcinogenic.

Germ cell mutagenicity: Not classified (based on available data, the classification criteria are not met). SODIUM BENZOATE: No mutagenic activity was observed in the in-vitro Ames tests. Positive mutagenic effects have been observed in most in-vitro chromosome abberation testing. Sodium benzoate showed no genotoxicity during in-vivo testing.

Reproductive toxicity: Not classified (based on available data, the classification criteria are not met). BENZOIC ACID AND BENZOATE SALTS: Reproductive toxicity (benzoic acid), 4-generation oral study in rats: NOAEL (no-observed adverse-effect-level) 500 mg/kg bw/day. Developmental toxicity (sodium benzoate), oral, rats and mice: NOAEL of >=175 mg/kg bw/day can be established for developmental effects.

Specific target organ toxicity (STOT) - single exposure: Not classified (based on available data, the classification criteria are not met).

Specific target organ toxicity (STOT) - repeated exposure: Not classified (based on available data, the classification criteria are not met). BENZOIC ACID AND BENZOATE SALTS: At higher doses (oral) increased mortality, reduced weight gain, convulsions (central nervous system effects), liver and kidney effects were observed. SODIUM BENZOATE: Repeated dose oral toxicity studies for salts of benzoic acids: NOAEL (no-observed-adverse-effect-level) 1000 mg/kg bw/day. READ-ACROSS (BENZOIC ACID): Repeated dose toxicity study, inhalation: NOAEC (No-Observed-Adverse-Effect-Concentration), inhalation, rat: 250 mg/m3 (systemic effects); 25 mg/m3 (local). Local effects including nasal redness, pulmonary fibrosis and inflammatory cell infitrates in the lungs were observed at lowest dose of 25 mg/m3 and can be attributed to the irritant properties and to the physico-chemical properties of fine low-solubility particles of benzoic acid. NOAEL (No-Observed-Adverse-Effect-Level), dermal, rabbit - 2500 mg/kg bw/day.

Aspiration hazard: Not classified (based on available data, the classification criteria are not met).

Other toxicity information: No additional information available.

Information on likely routes of exposure:

General: Caution must be exercised through the prudent use of protective equipment and handling procedures to minimize

exposure.

Eyes: Causes serious eye irritation.

Skin: Repeated or prolonged skin contact may cause irritation. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons.

Inhalation: High airborne concentrations of vapors resulting from heating, misting or spraying may cause irritation of the respiratory tract and mucous membranes.

Ingestion: Ingestion may cause irritation.

11.2. Information on other hazards

Endocrine disrupting properties: No specific information available.

Other information: No additional information available.

SECTION 12: Ecological information

12.1. Toxicity:

Chemical Name	<u>Species</u>	Acute	Acute	Chronic
Sodium benzoate	Fish	LC50 484 mg/L (96 hours)	LC50 >100 mg/L(96 hours)	NOEC 10 mg/L (144 hours)
Sodium benzoate	Invertebrates	EC50 >100 mg/L (96 hours)	EC50 650 mg/L(48 hours)	N/E
Sodium benzoate	Algae	EC50 >30.5 mg/L (72 hours)	N/E	EC10 6.5 mg/L(72 hours)
Sodium henzoate	Micro-organisms	FC50 >100 mg/L (168 hours)		= ' '

12.2. Persistence and degradability:

 Chemical Name
 Biodegradation

 Sodium benzoate
 Readily biodegradable

12.3. Bioaccumulative potential:

 Chemical Name
 Bioconcentration Factor (BCF)
 Log Kow

 Sodium benzoate
 N/E
 1.88 (Benzoic acid)

12.4. Mobility in soil:

Chemical Name Mobility in soil (Koc/Kow)

Sodium benzoate N/I

12.5. Results of PBT and vPvB assessment:

This product does not meet the PBT and vPvB classification criteria.

12.6. Endocrine disrupting properties:

No specific information available.

12.7. Other adverse effects:

No additional information available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods:

Dispose of unused contents (incineration) in accordance with national and local regulations. Dispose of container in accordance with national and local regulations. Ensure the use of properly authorized waste management companies, where appropriate.

See Section 8 for recommendations on the use of personal protective equipment.

SECTION 14: Transport information

The information below is provided to assist in documentation. It may supplement the information on the package. The package in your possession may carry a different version of the label depending on the date of manufacture. Depending on inner packaging quantities and packaging instructions, it may be subject to specific regulatory exceptions.

14.1. UN number or ID number: N/A

14.2. UN proper shipping name:

Not regulated - See Bill of Lading for Details

14.3. Transport hazard class(es):

U.S. DOT hazard class: N/A

Canada TDG hazard class: N/A

Europe ADR/RID/ADN hazard class: N/A IMDG Code (ocean) hazard class: N/A ICAO/IATA (air) hazard class: N/A

A "N/A" listing for the hazard class indicates the product is not regulated for transport by that regulation.

14.4. Packing group: N/A

14.5. Environmental hazards:

Marine pollutant: Not Applicable

Hazardous substance (USA): Not Applicable

14.6. Special precautions for user:

Not Applicable

14.7. Maritime transport in bulk according to IMO instruments

Chemical NameIBC CodeSodium benzoateCategory Z

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Europe REACh (EC) 1907/2006: Applicable components are registered, exempt or otherwise compliant. REACh is only relevant to substances either manufactured or imported into the EU. Emerald Performance Materials has met its obligations under the REACh regulation. REACh information regarding this product is provided for informational purposes only. Each Legal Entity may have differing REACh obligations, depending on their place in the supply chain. For material manufactured outside of the EU, the importer of record must understand and meet their specific obligations under the regulation.

EU Authorizations and/or restrictions on use: Not Applicable

Other EU information: No Additional Information National regulations: No Additional Information

Chemical inventories:

Regulation	<u>Status</u>
Australian Inventory of Industrial Chemicals (AIIC):	Υ
Canadian Domestic Substances List (DSL):	Υ
Canadian Non-Domestic Substances List (NDSL):	N
China Inventory of Existing Chemical Substances (IECSC):	Υ
European EC Inventory (EINECS, ELINCS, NLP):	Υ
Japan Existing and New Chemical Substances (ENCS):	Υ
Japan Industrial Safety and Health Law (ISHL):	Υ
Korean Existing and Evaluated Chemical Substances (KECL):	Υ
New Zealand Inventory of Chemicals (NZIoC):	Υ
Philippines Inventory of Chemicals and Chemical Substances (PICCS):	Υ
Taiwan Inventory of Existing Chemicals:	Υ
U.S. Toxic Substances Control Act (TSCA) (Active):	Υ

A "Y" listing indicates all intentionally added components are either listed or are otherwise compliant with the regulation. A "N" listing indicates that for one or more components: 1) there is no listing on the public inventory (or is not on the ACTIVE inventory for U.S. TSCA); 2) no information is available; or 3) the component has not been reviewed. A "Y" for New Zealand may mean that a qualified group standard may exist for the components in this product.

15.2. Chemical safety assessment:

A chemical safety assessment has been carried out for the substance or mixture.

SECTION 16: Other information

Hazard (H) Statements in the Composition section (Section 3):

H319 Causes serious eye irritation.

Reason for revision: Changes in Section(s): 9, Safety data sheet format (Regulation (EU) 2020/878)

Evaulation method for classification of mixtures: Calculation method

Legend:

*: Trademark owned by Emerald Performance Materials, LLC.

ACGIH: American Conference of Governmental Industrial Hygienists

ATE: Acute toxicity estimate

EU OELV: European Union Occupational Exposure Limit Value

EU IOELV: European Union Indicative Occupational Exposure Limit Value

N/A: Not Applicable

N/E: None Established

SCL: Specific concentration limit STEL: Short Term Exposure Limit

TWA: Time Weighted Average (exposure for 8-hour workday)

Users Responsibility/Disclaimer of Liability:

The information set forth herein is based on our current knowledge, and is intended to describe the product solely with respect to health, safety and the environment. As such, it must not be interpreted as a guarantee of any specific property of the product. As a result, the customer shall be solely responsible for deciding whether said information is suitable and beneficial.

Safety Data Sheet Preparer: Product Compliance Department Emerald Performance Materials, LLC 1499 SE Tech Center Place, Suite 300 Vancouver, WA 98683 United States

Annex

Exposure Scenarios

Substance information:

Name of substance: Sodium benzoate. EC# 208-534-8 / CAS# 532-32-1

REACH Registration number: 01-2119460683-35-0029

List of exposure scenarios:

ES1: Formulation of washing and cleaning products

ES2: Formulation of cosmetics/personal care products

ES3: Formulation of adhesives and sealants

ES4: Formulation of powder coatings

ES5: Formulation of other coatings

ES6: Formulation of various products (FECC): Formulation of auxiliary for polymerisation, Formulation of antifreeze and deicing products, Formulation of fillers, putties, plasters, modelling clay, Formulation of finger paints, Formulation of preservative blends, Formulation of

pharmaceuticals, Formulation of food

ES7: Use at industrial sites - Adhesives and surface treatment products

ES8: Consumer use of cosmetics/personal care products

General remarks:

Sodium benzoate is used as additive in formulation of preparations and as auxiliary in polymerization processes. In accordance to the Article 14 (2a-f) of the REACH Regulation (EC) No 1907/2006, exposure estimation and risk characterisation does not need to be performed if the substance in a preparation is less than 1%. Based on current knowledge there are no preparations / formulations which contain this substance in concentrations > 1% (with exception of the use as a laboratory agent) and therefore the life cycle ends after the formulation and industrial use stage.

The environmental exposure assessments have been performed using EUSES 2.1.2 which is part of Chemical Safety Assessment and Reporting tool (CHESAR v3.4). Higher tier assessments have been performed if safe use was not demonstrated using first tier assessments. In these cases Specific Environmental Release Categories (SpERCs) have been used or release fractions have been defined according to the A&B-tables in Appendix 1 of the Technical Guidance Document on Risk Assessment(TGD), Part II (2003).

The worker exposure assessments have been performed using TRA Worker v3 which is part of Chemical Safety Assessment and Reporting tool (CHESAR v3.4). The primary long term routes of industrial exposure are skin contact and inhalation. In an industrial setting, ingestion is not an anticipated route of exposure. Sodium benzoate is classified as an eye irritant and implementation of the following risk management measures will ensure that the likelihood of an exposure occurring is negligible:

- P280: Wear eye protection/face protection.

- P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

- P337+P313: If eye irritation persists: Get medical advice/attention.

Exposure scenario (1): Formulation of washing and cleaning products

1. Exposure scenario (1)

Short title of the exposure scenario:

Formulation of washing and cleaning products

List of use descriptors:

Product category (PC): PC35

Process category (PROC): PROC1, PROC2, PROC3, PROC4, PROC5, PROC8b, PROC9, PROC14, PROC15

Environmental release category (ERC): ERC2 (SpERC AISE 2.1j.v2)

List of names of contributing worker scenarios and corresponding PROCs:

PROC1 Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions. PROC2 Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions.

PROC3 Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition.

PROC4 Chemical production where opportunity for exposure arises.

PROC5 Mixing or blending in batch processes. Covers mixing or blending of solid or liquid materials in the context of manufacturing or formulating sectors, as well as upon end use.

PROC8b Transfer of substance or mixture (charging and discharging) at dedicated facilities. Transfer includes loading, filling, dumping, bagging. PROC9 Transfer of substance or mixture into small containers (dedicated filling line, including weighing). Filling lines specifically designed to both capture vapour and aerosol emissions and minimise spillage.

PROC14 Tabletting, compression, extrusion, pelletisation, granulation. This covers processing of mixtures and/or substances into a defined shape for further use.

PROC15 Use as laboratory reagent. Use of substances at small scale laboratory (< 1 l or 1 kg present at workplace).

Name of contributing environmental scenario and corresponding ERCs:

ERC2 Formulation into mixture.

The environment exposure assessment for this exposure scenario uses the following SpERC: AISE 2.1j.v2 Formulation of liquid Detergents/ Maintenance products: High viscosity (large scale).

This SpERC and the associated Risk Management Measures (RMM) and Release Factors should cover all of the production types described by these SpERCs: Formulation of Granular Detergents/Maintenance Products-Regular & Compact (large/medium/small scale) (AISE 2.1a.v2/AISE 2.1b.v2/AISE 2.1c.v2); Formulation of liquid Detergents/Maintenance Products: Low Viscosity (large/medium/small scale) (AISE 2.1g.v2/AISE 2.1h.v2/AISE 2.1i.v2); High Viscosity (large/medium/small scale) (AISE 2.1j.v2/AISE 2.1l.v2).

Further explanations:

PC35 Washing and cleaning products.

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For further information on standardized use descriptors see the European Chemical Agency (ECHA) Guidance on information requirements and chemical safety assessment, Chapter R.12: Use descriptor system (http://guidance.echa.europa.eu/docs/guidance_document/information_requirements_r12_en.pdf). For further information on CEFIC (The European Chemical Industry Council) Specific Environmental Release Categories (SpERCs), see http://www.cefic.org/Industry-support/Implementing-reach/Libraries/.

2. Conditions of use affecting exposure	
2.1 Control of workers exposure	
General:	Generally accepted standards of occupational hygiene are maintained. Smoking, eating and drinking are prohibited at the workplace. Spills are cleaned immediately.
Product characteristics:	Concentration of substance in mixture/article: <=1%. Physical form of the used product: - PROC1, PROC2, PROC3, PROC4, PROC5, PROC9: Liquid PROC8b, PROC14, PROC15: Solid (unspecified form). Vapour pressure: 0,00000371 Pa at 40 °C
Amounts used:	This information is not relevant for assessment of worker's exposure.
Frequency and duration of use/exposure:	Duration of activity: <=8 hours/day.
Human factors not influenced by risk management:	Exposed skin surface: - PROC1, PROC3, PROC15: 240 cm2 (one hand, face side only) PROC2, PROC4, PROC5, PROC9, PROC14: 480 cm2 (two hands, face side only) PROC8b: 960 cm2 (two hands).
Other given operational conditions affecting workers exposure:	Location: Indoor use. Domain: Industrial use. Process temperature: <= 40 °C.
Technical conditions and measures to control dispersion from source towards the worker:	General ventilation: Basic general ventilation (1-3 air changes per hour): 0%. Containment: - PROC1: Closed system (minimal contact during routine operations). - PROC2: Closed continuous process with occasional controlled exposure. - PROC3: Closed batch process with occasional controlled exposure. - PROC4, PROC8b, PROC9: Semi-closed process with occasional controlled exposure. - PROC5, PROC14, PROC15: No. Local exhaust ventilation: - PROC1: Not required. - PROC2, PROC3, PROC4, PROC5, PROC9, PROC14, PROC15: Yes (90% effectiveness). - PROC8b: Yes (95% effectiveness). Local exhaust ventilation (for dermal): Not required. Occupational Health and Safety Management System: Advanced.
Conditions and measures related to personal protection, hygiene and health evaluation:	Respiratory protection: - PROC1, PROC2, PROC3, PROC14, PROC15: Not required PROC4, PROC8b, PROC9: Yes (Respirator with APF of 10) (Effectiveness Inhalation: 90%) PROC5: Yes (Respirator with APF of 20) (Effectiveness Inhalation: 95%). Eye protection: Yes (chemical resistant face shield, goggles or safety glasses with side shields when there is potential for direct contact). Dermal protection: No (Effectiveness Dermal: 0%). Generally accepted standards of occupational hygiene are maintained.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply:	Generally accepted standards of occupational hygiene are maintained. Smoking, eating and drinking are prohibited at the workplace. Minimisation of manual phases/work tasks. Minimisation of splashes and spills. Avoidance of contact with contaminated tools and objects. Regular cleaning of equipment and work area. Training staff on good practice.
2.2 Control of environmental exposure	

General:	Special attention should be taken to the conditions set out in this Exposure Scenario to ensure each site uses the RMMs described and that emissions to water, air and soil are kept below the Release Factors modelled.
	All risk management measures utilised must also comply with all relevant local regulations.
Amounts used:	Maximum daily use at a site: 16,7 tons/day.
	Maximum annual use at a site: 4180 tons/year.
Frequency and duration of use:	Emission days: 250 days/year.
Environmental factors not influenced by risk management:	Flow rate of receiving surface water: >=18,000 m3/day (default).
Other given operational conditions affecting environmental exposure:	Indoor use. Release fraction to air from process (initial release): 0,0; (final release): 0,0. Local release rate: 0 kg/day (SpERC AISE 2.1j.v2).
	Release fraction to wastewater from process (initial release): 0.0001; (final release): 0.0001. Local release rate: 1,67 kg/day (maximum allowable release). Release fraction to soil from process (final release): 0.0 (SpERC AISE 2.1j.v2). Type of process: Substance applied in aqueous process solution with negligible
	volatilization.
Technical onsite conditions and measures to	Dry sludge application to agricultural soil: Yes (default).
reduce or limit discharges, air emissions and releases to soil:	Process efficiency: Process optimized for highly efficient use of raw materials (very minimal environmental release).
releases to soil.	Equipment cleaning: Equipment cleaning with minimized emissions to wastewater.
Conditions and measures related to municipal sewage treatment plant:	Municipal Sewage Treatment Plant (STP): Yes (Effectiveness Water: 87,44%). Size of municipal sewage system/treatment plant: >=2000 m3/day (standard town).
Conditions and measures related to external treatment of waste for disposal:	External treatment and disposal of waste should comply with applicable local and/or national regulations.
Conditions and measures related to external recovery of waste:	External recovery and recycling of waste should comply with applicable local and/or national regulations.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply:	All risk management measures utilised must also comply with all relevant local regulations. General good practice: Trained staff, spill protection including waste reuse.

3. Exposure estimation and reference to its source

пеаш

Information for contributing scenario (1): PROC5, PROC8b, PROC14

Assessment method: ECETOC TRA Worker v3. Only highest figures are presented here.

Exposure estimation: The exposure scenario categories consist of a number of activities. An individual worker may conduct one or several of these activities during one shift and a specific PROC or PROCs have been identified as worst-case activities for combined exposure. If parts of the worker's shift are spent conducting PROCs other than the worst-case PROC activities, the daily exposure of this worker will be lower than estimated for the worst case.

	Route	Exposure estimate	<u>RCR</u>	<u>Notes</u>
Worker, long-term, systemic	Dermal	1,371 mg/kg bw/day	0,022	PROC5, PROC8b
Worker, long-term, systemic	Inhalation	0,1 mg/m3	0,033	PROC14
Worker, long-term, systemic	Combined routes	N/A	0,039	PROC14
Worker, long-term, local	Inhalation	0,1 mg/m3	1,0	PROC14
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Environment

Information for contributing scenario (2): ERC2 (SpERC AISE 2.1j.v2)

Assessment method: EUSES 2.1.2.

Exposure estimation:

Compartment	PEC	RCR	<u>Notes</u>
Freshwater	0,015 mg/L	0,114	
Freshwater sediment	0,201 mg/kg dw	0,114	
Marine water	0,00148 mg/L	0,114	
Marine water sediment	0,02 mg/kg dw	0,114	
Soil	0,054 mg/kg dw	0,899	
STP	0,105 mg/L	0,01	
Man via environment	2,42E-12 mg/m3 / 0,00575 mg/ kg bw/day	<0,01 / <0,01	Inhalation / Oral
Man via environment-Combined routes	N/A	<0,01	

RCR=Risk characterization ratio (PEC/PNEC or Exposure estimate/DNEL); PEC=Predicted environmental concentration.

4. Guidance to the Downstream User to evaluate whether he works inside the boundaries set by the ES

Health:

Predicted exposures are not expected to exceed the DN(M)EL when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented. Where other Risk Management Measures/Operational Conditions are adopted, then users should ensure that risks are managed to at least equivalent levels. Indoor use, PROC2, PROC3, PROC4, PROC5, PROC8b, PROC9, PROC14, PROC15: LEV used. Duration: <=8 hours/day. Respiratory protection: PROC4, PROC8b, PROC9: Yes (Respirator with APF of 10) (Effectiveness Inhalation: 90%). PROC5: Yes (Respirator with APF of 20) (Effectiveness Inhalation: 95%). Concentration of substance in mixture/article: <=1%.

Environment:

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination. If scaling reveals a condition of unsafe use (i.e., RCRs > 1), additional RMMs or a site-specific chemical safety assessment is required.

Exposure scenario (2): Formulation of cosmetics/personal care products

1. Exposure scenario (2)

Short title of the exposure scenario:

Formulation of cosmetics/personal care products

List of use descriptors:

Product category (PC): PC39

Process category (PROC): PROC1, PROC2, PROC3, PROC5, PROC8a, PROC8b, PROC9, PROC14, PROC15

Environmental release category (ERC): ERC2 (Cosmetics Europe (CE) SpERC 2.1h.v2)

List of names of contributing worker scenarios and corresponding PROCs:

PROC1 Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions. PROC2 Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions.

PROC3 Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition.

PROC5 Mixing or blending in batch processes. Covers mixing or blending of solid or liquid materials in the context of manufacturing or formulating sectors, as well as upon end use.

PROC8a Transfer of substance or mixture (charging and discharging) at non-dedicated facilities. Transfer includes loading, filling, dumping, bagging and weighing.

PROC8b Transfer of substance or mixture (charging and discharging) at dedicated facilities. Transfer includes loading, filling, dumping, bagging. PROC9 Transfer of substance or mixture into small containers (dedicated filling line, including weighing). Filling lines specifically designed to both capture vapour and aerosol emissions and minimise spillage.

PROC14 Tabletting, compression, extrusion, pelletisation, granulation. This covers processing of mixtures and/or substances into a defined shape for further use.

PROC15 Use as laboratory reagent. Use of substances at small scale laboratory (< 1 l or 1 kg present at workplace).

Name of contributing environmental scenario and corresponding ERCs:

ERC2 Formulation into mixture.

The environment exposure assessment for this exposure scenario uses the following SpERC: Cosmetics Europe (CE) 2.1.h.v2 Formulation of Non-liquid Creams (large scale).

This SpERC and the associated Risk Management Measures (RMM) and Release Factors should cover all of the production types described by these SpERCs: Formulation of low viscosity liquids (shampoo, hair conditioner, shower gel, foam bath) (large/medium/small scale) (CE 2.1.a.v2/CE 2.1.b.v2/CE 2.1.c.v2); Formulation of Fine Fragrances - Cleaning with Water (medium scale) (CE 2.1.d.v2); Formulation of High Viscosity Body Care Products (medium/small scale) (CE 2.1.f.v2/CE 2.1.g.v2); Formulation of Non-liquid Creams (large/medium/small scale) (CE 2.1.h.v2/CE 2.1.i.v2); Formulation of cosmetic products involving cleaning with organic solvents (varnish, removers, decorative cosmetics, spray, lacquer, fine fragrance, solar oil, solid products) (large/medium/small scale) (CE 2.2.a.v2/CE 2.2.b.v2/CE 2.2.c.v2); Formulation of solid cosmetic and home care products (large/medium/small scale) (CE/AISE 2.3.b.v2/CE/AISE 2.3.b.v2/CE/AISE 2.3.c.v2).

Further explanations:

PC39 Cosmetics, personal care products.

For further information on standardized use descriptors see the European Chemical Agency (ECHA) Guidance on information requirements and chemical safety assessment, Chapter R.12: Use descriptor system (http://guidance.echa.europa.eu/docs/guidance_document/information_requirements_r12_en.pdf). For further information on CEFIC (The European Chemical Industry Council) Specific Environmental Release Categories (SpERCs), see http://www.cefic.org/Industry-support/Implementing-reach/Libraries/.

2. Conditions of use affecting exposure	
2.1 Control of workers exposure	
General:	Generally accepted standards of occupational hygiene are maintained. Smoking, eating and drinking are prohibited at the workplace. Spills are cleaned immediately.
Product characteristics:	Concentration of substance in mixture/article: <=1%. Physical form of the used product: - PROC1, PROC2, PROC3, PROC5, PROC9: Liquid PROC8a, PROC8b, PROC14, PROC15: Solid (unspecified form). Vapour pressure: 0,00000371 Pa at 40 °C
Amounts used:	This information is not relevant for assessment of worker's exposure.
Frequency and duration of use/exposure:	Duration of activity: <=8 hours/day.
Human factors not influenced by risk management:	Exposed skin surface: - PROC1, PROC3, PROC15: 240 cm2 (one hand, face side only) PROC2, PROC5, PROC9, PROC14: 480 cm2 (two hands, face side only) PROC8a, PROC8b: 960 cm2 (two hands).
Other given operational conditions affecting workers exposure:	Location: Indoor use. Domain: Industrial use. Process temperature: <= 40 °C.

Technical conditions and measures to control dispersion from source towards the worker:	General ventilation: - PROC1, PROC2, PROC3, PROC5, PROC8a, PROC15: Basic general ventilation (1-3 air changes per hour): 0% PROC8b, PROC14: Good general ventilation (3-5 air changes per hour): 30% PROC9: Enhanced general ventilation (5-10 air changes per hour): 70%. Containment: - PROC1: Closed system (minimal contact during routine operations) PROC2: Closed continuous process with occasional controlled exposure PROC3: Closed batch process with occasional controlled exposure PROC8b, PROC9: Semi-closed process with occasional controlled exposure PROC5, PROC8a, PROC14, PROC15: No. Local exhaust ventilation: - PROC1, PROC2, PROC3, PROC15: Not required PROC5, PROC8a, PROC9, PROC14: Yes (90% effectiveness) PROC8b: Yes (95% effectiveness). Local exhaust ventilation (for dermal): Not required. Occupational Health and Safety Management System: Advanced.
Conditions and measures related to personal protection, hygiene and health evaluation:	Respiratory protection: - PROC1, PROC2, PROC3, PROC8b, PROC9, PROC14, PROC15: Not required PROC5, PROC8a: Yes (Respirator with APF of 10) (Effectiveness Inhalation: 90%). Eye protection: Yes (chemical resistant face shield, goggles or safety glasses with side shields when there is potential for direct contact). Dermal protection: No (Effectiveness Dermal: 0%). Generally accepted standards of occupational hygiene are maintained.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply:	Generally accepted standards of occupational hygiene are maintained. Smoking, eating and drinking are prohibited at the workplace. Minimisation of manual phases/work tasks. Minimisation of splashes and spills. Avoidance of contact with contaminated tools and objects. Regular cleaning of equipment and work area. Training staff on good practice.
2.2 Control of environmental exposure	
General:	Special attention should be taken to the conditions set out in this Exposure Scenario to ensure each site uses the RMMs described and that emissions to water, air and soil are kept below the Release Factors modelled. All risk management measures utilised must also comply with all relevant local regulations.
Amounts used:	Maximum daily use at a site: 1,6 tons/day. Maximum annual use at a site: 400 tons/year.
Frequency and duration of use:	Emission days: 250 days/year.
Environmental factors not influenced by risk management:	Flow rate of receiving surface water: >=18,000 m3/day (default).
Other given operational conditions affecting environmental exposure:	Indoor use. Release fraction to air from process (initial release): 0,0; (final release): 0,0. Local release rate: 0 kg/day (SpERC CE 2.1h.v2). Release fraction to wastewater from process (initial release): 0,001; (final release): 0,001. Local release rate: 1,6 kg/day (maximum allowable release). Release fraction to soil from process (final release): 0.0 (SpERC CE 2.1h.v2). Type of process: Substance applied in aqueous process solution with negligible volatilization.
Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Dry sludge application to agricultural soil: Yes (default). On-site treatment of wastewater: Oil water separator. Process efficiency: Process optimized for highly efficient use of raw materials (very minimal environmental release). Equipment cleaning: Equipment cleaning with minimized emissions to wastewater.
Conditions and measures related to municipal sewage treatment plant:	Municipal Sewage Treatment Plant (STP): Yes (Effectiveness Water: 87,44%). Size of municipal sewage system/treatment plant: >=2000 m3/day (standard town).
Conditions and measures related to external treatment of waste for disposal:	External treatment and disposal of waste should comply with applicable local and/or national regulations.
Conditions and measures related to external recovery of waste:	External recovery and recycling of waste should comply with applicable local and/or national regulations.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply:	All risk management measures utilised must also comply with all relevant local regulations.
Exposure estimation and reference to its source Health	ce

Health
Information for contributing scenario (1): PROC2, PROC3, PROC5, PROC8a, PROC8b

Assessment method: ECETOC TRA Worker v3. Only highest figures are presented here.

Exposure estimation: The exposure scenario categories consist of a number of activities. An individual worker may conduct one or several of these activities during one shift and a specific PROC or PROCs have been identified as worst-case activities for combined exposure. If parts of the worker's shift are spent conducting PROCs other than the worst-case PROC activities, the daily exposure of this worker will be lower than estimated for the worst case.

	<u>Route</u>	Exposure estimate	<u>RCR</u>	<u>Notes</u>
Worker, long-term, systemic	Dermal	1,371 mg/kg bw/day	0,022	PROC5, PROC8a, PROC8b
Worker, long-term, systemic	Inhalation	0,1 mg/m3	0,033	PROC2, PROC3
Worker, long-term, systemic	Combined routes	N/A	0,051	PROC8b
Worker, long-term, local	Inhalation	0,1 mg/m3	1,0	PROC2, PROC3

Environment

Information for contributing scenario (2): ERC2 (SpERC CE 2.1h.v2)

Assessment method: EUSES 2.1.2.

Exposure estimation:

Compartment	<u>PEC</u>	RCR	Notes
Freshwater	0,014 mg/L	0,111	
Freshwater sediment	0,195 mg/kg dw	0,111	
Marine water	0,00144 mg/L	0,11	
Marine water sediment	0,019 mg/kg dw	0,11	
Soil	0,053 mg/kg dw	0,883	
STP	0,1 mg/L	0,01	
Man via environment	2,42E-12 mg/m3 / 0,0057 mg/ kg bw/day	<0,01 / <0,01	Inhalation / Oral
Man via environment-Combined routes	N/A	<0,01	

RCR=Risk characterization ratio (PEC/PNEC or Exposure estimate/DNEL); PEC=Predicted environmental concentration.

4. Guidance to the Downstream User to evaluate whether he works inside the boundaries set by the ES

Health: Predicted exposures are not expected to exceed the DN(M)EL when the Risk Management Measures/Operational

Conditions outlined in Section 2 are implemented. Where other Risk Management Measures/Operational Conditions are adopted, then users should ensure that risks are managed to at least equivalent levels. Indoor use, PROC5, PROC8a, PROC8b, PROC9, PROC14: LEV used. Duration: <=8 hours/day. Respiratory protection: PROC5, PROC8a: Yes (Respirator with APF of 10) (Effectiveness Inhalation: 90%). Concentration of substance in mixture/

article: <=1%.

Environment: Guidance is

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination. If scaling reveals a condition of unsafe use (i.e., RCRs > 1), additional RMMs or a site-specific chemical safety assessment is required.

Exposure scenario (3): Formulation of adhesives and sealants

1. Exposure scenario (3)

Short title of the exposure scenario:

Formulation of adhesives and sealants

List of use descriptors:

Product category (PC): PC1

Process category (PROC): PROC2, PROC3, PROC4, PROC5, PROC8b, PROC9, PROC10, PROC14

Environmental release category (ERC): ERC2 (FEICA SpERC 2.2a.v2)

List of names of contributing worker scenarios and corresponding PROCs:

PROC2 Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions.

PROC3 Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition.

PROC4 Chemical production where opportunity for exposure arises.

PROC5 Mixing or blending in batch processes. Covers mixing or blending of solid or liquid materials in the context of manufacturing or formulating sectors, as well as upon end use.

PROC8b Transfer of substance or mixture (charging and discharging) at dedicated facilities. Transfer includes loading, filling, dumping, bagging. PROC9 Transfer of substance or mixture into small containers (dedicated filling line, including weighing). Filling lines specifically designed to both capture vapour and aerosol emissions and minimise spillage.

PROC10 Roller application or brushing. This includes application of paints, coatings, removers, adhesives or cleaning agents to surfaces with potential exposure arising from splashes.

PROC14 Tabletting, compression, extrusion, pelletisation, granulation. This covers processing of mixtures and/or substances into a defined shape for further use.

Name of contributing environmental scenario and corresponding ERCs:

ERC2 Formulation into mixture.

The environment exposure assessment for this exposure scenario uses the following SpERC: SpERC FEICA 2.2a.v2: Formulation of Water Borne adhesives - Volatiles.

This SpERC and the associated Risk Management Measures (RMM) and Release Factors should cover all of the production types described by these SpERCs: Formulation of Solvent-less/Solvent Borne Adhesives - Solids (FEICA 2.1a.v2); Formulation of Solvent Borne Adhesives -

 $Volatiles \ (large/small\ scale)\ (FEICA\ 2.1b.v2/FEICA\ 2.1c.v2); Formulation\ of\ Water\ Borne\ Adhesives\ -\ Volatiles\ (FEICA\ 2.2a.v2); Formulation\ of\ Water\ Borne\ Adhesives\ -\ Volatiles\ (FEICA\ 2.2a.v2); Formulation\ of\ Water\ Borne\ Adhesives\ -\ Volatiles\ (FEICA\ 2.2a.v2); Formulation\ of\ Water\ Borne\ Adhesives\ -\ Volatiles\ (FEICA\ 2.2a.v2); Formulation\ of\ Water\ Borne\ Adhesives\ -\ Volatiles\ (FEICA\ 2.2a.v2); Formulation\ of\ Water\ Borne\ Adhesives\ -\ Volatiles\ (FEICA\ 2.2a.v2); Formulation\ of\ Water\ Borne\ Adhesives\ -\ Volatiles\ (FEICA\ 2.2a.v2); Formulation\ of\ Water\ Borne\ Adhesives\ -\ Volatiles\ (FEICA\ 2.2a.v2); Formulation\ of\ Water\ Borne\ Adhesives\ -\ Volatiles\ (FEICA\ 2.2a.v2); Formulation\ of\ Water\ Borne\ Adhesives\ -\ Volatiles\ (FEICA\ 2.2a.v2); Formulation\ of\ Water\ Borne\ Adhesives\ -\ Volatiles\ (FEICA\ 2.2a.v2); Formulation\ of\ Water\ Borne\ Adhesives\ -\ Volatiles\ (FEICA\ 2.2a.v2); Formulation\ of\ Water\ Borne\ Adhesives\ -\ Volatiles\ (FEICA\ 2.2a.v2); Formulation\ of\ Water\ Borne\ Adhesives\ -\ Volatiles\ (FEICA\ 2.2a.v2); Formulation\ of\ Water\ Borne\ Adhesives\ -\ Volatiles\ (FEICA\ 2.2a.v2); Formulation\ of\ Water\ Borne\ Adhesives\ -\ Volatiles\ (FEICA\ 2.2a.v2); Formulation\ of\ Water\ Borne\ Adhesives\ -\ Volatiles\ (FEICA\ 2.2a.v2); Formulation\ of\ Water\ Borne\ Adhesives\ -\ Volatiles\ (FEICA\ 2.2a.v2); Formulation\ of\ Water\ Borne\ Adhesives\ -\ Volatiles\ (FEICA\ 2.2a.v2); Formulation\ of\ Water\ Borne\ Adhesives\ -\ Volatiles\ (FEICA\ 2.2a.v2); Formulation\ of\ Water\ Borne\ Adhesives\ -\ Volatiles\ (FEICA\ 2.2a.v2); Formulation\ of\ Water\ Borne\ Adhesives\ -\ Volatiles\ (FEICA\ 2.2a.v2); Formulation\ of\ Water\ Borne\ Adhesives\ -\ Volatiles\ (FEICA\ 2.2a.v2); Formulation\ Or\ Water\ Borne\ Adhesives\ -\ Volatiles\ (FEICA\ 2.2a.v2); Formulation\ Or\ Water\ Borne\ Adhesives\ -\ Volatiles\ (FEICA\ 2.2a.v2); Formulation\ Or\ Water\ Borne\ Adhesives\ -\ Volatiles\ (FEICA\ 2.2a.v2); Formulation\ Or\ Water\ Borne\ Adhesives\ (FEICA\ 2.2$

Further explanations:

PC1 Adhesives, sealants.

For further information on standardized use descriptors see the European Chemical Agency (ECHA) Guidance on information requirements and chemical safety assessment, Chapter R.12: Use descriptor system (http://guidance.echa.europa.eu/docs/guidance_document/information_requirements_r12_en.pdf). For further information on CEFIC (The European Chemical Industry Council) Specific Environmental Release Categories (SpERCs), see http://www.cefic.org/Industry-support/Implementing-reach/Libraries/.

2.1 Control of workers exposure	
General:	Constally accepted standards of accumational business are maintained. Smalking acting and
General.	Generally accepted standards of occupational hygiene are maintained. Smoking, eating and drinking are prohibited at the workplace. Spills are cleaned immediately.
Product characteristics:	Concentration of substance in mixture/article: <=1%.
	Physical form of the used product:
	- PROC2, PROC3, PROC4, PROC5, PROC9, PROC10: Liquid.
	- PROC8b, PROC14: Solid (unspecified form).
Amounto coodi	Vapour pressure: 0,00000371 Pa at 40 °C
Amounts used:	This information is not relevant for assessment of worker's exposure.
Frequency and duration of use/exposure:	Duration of activity: <=8 hours/day.
Human factors not influenced by risk	Exposed skin surface: - PROC3: 240 cm2 (one hand, face side only).
management:	- PROC3. 240 Chi2 (one hand, race side only) PROC2, PROC4, PROC5, PROC9, PROC14: 480 cm2 (two hands, face side only).
	- PROC8b, PROC10: 960 cm2 (two hands).
Other given operational conditions affecting	Location: Indoor use.
workers exposure:	Domain: Industrial use.
Workers exposure.	Process temperature: <= 40 °C.
Technical conditions and measures to control	General ventilation:
dispersion from source towards the worker:	- PROC2, PROC3, PROC10, PROC14: Basic general ventilation (1-3 air changes per hour) 0%.
	- PROC4, PROC5, PROC8b, PROC9: Enhanced general ventilation (5-10 air changes per
	hour): 70%.
	Containment:
	- PROC2: Closed continuous process with occasional controlled exposure.
	- PROC3: Closed batch process with occasional controlled exposure.
	 PROC4, PROC8b, PROC9: Semi-closed process with occasional controlled exposure. PROC5. PROC10. PROC14: No.
	Local exhaust ventilation:
	- PROC2, PROC3: Not required.
	- PROC4, PROC5, PROC9, PROC10, PROC14: Yes (90% effectiveness).
	- PROC8b: Yes (95% effectiveness).
	Local exhaust ventilation (for dermal): Not required.
	Occupational Health and Safety Management System: Advanced.
Conditions and measures related to personal	Respiratory protection: Not required.
protection, hygiene and health evaluation:	Eye protection: Yes (chemical resistant face shield, goggles or safety glasses with side
	shields when there is potential for direct contact).
	Dermal protection: No (Effectiveness Dermal: 0%).
	Generally accepted standards of occupational hygiene are maintained.
Additional good practice advice. Obligations	Generally accepted standards of occupational hygiene are maintained.
according to Article 37(4) of REACH do not	Smoking, eating and drinking are prohibited at the workplace.
apply:	Minimisation of manual phases/work tasks.
	Minimisation of splashes and spills.
	Avoidance of contact with contaminated tools and objects.
	Regular cleaning of equipment and work area. Training staff on good practice.
2.2 Control of environmental exposure	Training stail on good practice.
General:	Special attention should be taken to the conditions set out in this Exposure Scenario to
donordi.	ensure each site uses the RMMs described and that emissions to water, air and soil are kep
	below the Release Factors modelled.
	All risk management measures utilised must also comply with all relevant local regulations.
Amounts used:	Maximum daily use at a site: 3,64 tons/day.
	Maximum annual use at a site: 800 tons/year.
Frequency and duration of use:	Emission days: 220 days/year.
Environmental factors not influenced by risk management:	Flow rate of receiving surface water: >=18,000 m3/day (default).
Other given operational conditions affecting	Indoor use.
environmental exposure:	Release fraction to air from process (initial release): 0,0; (final release): 0,0. Local release
·	rate: 0 kg/day (non-volatile substance release to air unlikely).
	Release fraction to wastewater from process (initial release): 0,0005; (final release): 0,0005.
	Local release rate: 1,82 kg/day (maximum allowable release).
	Release fraction to soil from process (final release): 0.0 (SpERC FEICA 2.2a.v2).
	Type of process: Substance applied in aqueous process solution with negligible
	volatilization.

Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Dry sludge application to agricultural soil: Yes (default). Process efficiency: Process with efficient use of raw materials. Equipment cleaning: Equipment cleaned with water, washing disposed of with wastewater.
Conditions and measures related to municipal sewage treatment plant:	Municipal Sewage Treatment Plant (STP): Yes (Effectiveness Water: 87,44%). Size of municipal sewage system/treatment plant: >=2000 m3/day (standard town).
Conditions and measures related to external treatment of waste for disposal:	External treatment and disposal of waste should comply with applicable local and/or national regulations.
Conditions and measures related to external recovery of waste:	External recovery and recycling of waste should comply with applicable local and/or national regulations.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply:	All risk management measures utilised must also comply with all relevant local regulations.

3. Exposure estimation and reference to its source

Health

Information for contributing scenario (1): PROC2, PROC3, PROC10, PROC14

Assessment method: ECETOC TRA Worker v3. Only highest figures are presented here.

Exposure estimation: The exposure scenario categories consist of a number of activities. An individual worker may conduct one or several of these activities during one shift and a specific PROC or PROCs have been identified as worst-case activities for combined exposure. If parts of the worker's shift are spent conducting PROCs other than the worst-case PROC activities, the daily exposure of this worker will be lower than estimated for the worst case.

	Route Property of the Indian	Exposure estimate	<u>RCR</u>	<u>Notes</u>
Worker, long-term, systemic	Dermal	2,743 mg/kg bw/day	0,044	PROC10
Worker, long-term, systemic	Inhalation	0,1 mg/m3	0,033	PROC2, PROC3, PROC10, PROC14
Worker, long-term, systemic	Combined routes	N/A	0,077	PROC10
Worker, long-term, local	Inhalation	0,1 mg/m3	1,0	PROC2, PROC3, PROC10, PROC14

Environment

Information for contributing scenario (2): ERC2 (SpERC FEICA 2.2a.v2)

Assessment method: EUSES 2.1.2.

Exposure estimation:

Compartment	PEC	RCR	<u>Notes</u>
Freshwater	0,016 mg/L	0,122	
Freshwater sediment	0,214 mg/kg dw	0,122	
Marine water	0,00157 mg/L	0,121	
Marine water sediment	0,021 mg/kg dw	0,121	
Soil	0,056 mg/kg dw	0,934	
STP	0,114 mg/L	0,011	
Man via environment	2,42E-12 mg/m3 / 0,00584 mg/ kg bw/day	<0,01 / <0,01	Inhalation / Oral
Man via environment-Combined routes	N/A	<0,01	

RCR=Risk characterization ratio (PEC/PNEC or Exposure estimate/DNEL); PEC=Predicted environmental concentration.

4. Guidance to the Downstream User to evaluate whether he works inside the boundaries set by the ES

Health:

Predicted exposures are not expected to exceed the DN(M)EL when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented. Where other Risk Management Measures/Operational Conditions are adopted, then users should ensure that risks are managed to at least equivalent levels. Indoor use, PROC4, PROC5, PROC8b, PROC9, PROC10, PROC14: LEV used, no respirator required. Duration: <=8 hours/day. Concentration of substance in mixture/article: <=1%.

Concentration of substance in mixture/article. <- 1/0.

Environment:

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination. If scaling reveals a condition of unsafe use (i.e., RCRs > 1), additional RMMs or a site-specific chemical safety assessment is required.

Exposure scenario (4): Formulation of powder coatings

1. Exposure scenario (4)

Short title of the exposure scenario:

Formulation of powder coatings

List of use descriptors:

Sector of use category (SU): SU10 Product category (PC): PC9a

Process category (PROC): PROC1, PROC2, PROC3, PROC5, PROC8b, PROC9

Environmental release category (ERC): ERC2 (CEPE SpERC 2.1c.v1)

List of names of contributing worker scenarios and corresponding PROCs:

PROC1 Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions. PROC2 Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent

containment conditions.

PROC3 Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition.

PROC5 Mixing or blending in batch processes. Covers mixing or blending of solid or liquid materials in the context of manufacturing or formulating sectors, as well as upon end use.

PROC8b Transfer of substance or mixture (charging and discharging) at dedicated facilities. Transfer includes loading, filling, dumping, bagging. PROC9 Transfer of substance or mixture into small containers (dedicated filling line, including weighing). Filling lines specifically designed to both capture vapour and aerosol emissions and minimise spillage.

Name of contributing environmental scenario and corresponding ERCs:

ERC2 Formulation into mixture.

The environment exposure assessment for this exposure scenario uses the following SpERC: CEPE 2.1c.v1: Formulation of Organic Solvent Borne Coatings and Inks - Solids.

This SpERC and the associated Risk Management Measures (RMM) and Release Factors should cover all of the production types described by these SpERCs: Formulation of Organic Solvent Borne Coatings and Inks - Volatiles (large/small scale) (CEPE 2.1a.v1/CEPE 2.1b.v1); Formulation of Organic Solvent Borne Coatings and Inks - Solids (CEPE 2.1c.v1); Formulation of Water Borne Coatings and Inks - Volatiles (large/small scale) (CEPE 2.2a.v1/CEPE 2.2b.v1); Formulation of Water Borne Coatings and Inks - Solids (CEPE 2.2c.v1); Formulation of Powder Coatings and Inks - Solids (CEPE 2.3a.v1); Formulation of Liquid Coatings and Inks (where specific use not known) - Volatiles (large/small scale) (CEPE 2.4a.v1/CEPE 2.4b.v1); Formulation of Liquid Coatings and Inks (where specific use not known) - Solids (CEPE 2.4c.v1).

Further explanations:

PC9a Coatings and paints, thinners, paint removers.

For further information on standardized use descriptors see the European Chemical Agency (ECHA) Guidance on information requirements and chemical safety assessment, Chapter R.12: Use descriptor system (http://guidance.echa.europa.eu/docs/guidance_document/information_requirements_r12_en.pdf). For further information on CEFIC (The European Chemical Industry Council) Specific Environmental Release Categories (SpERCs), see http://www.cefic.org/Industry-support/Implementing-reach/Libraries/.

2.1 Control of workers exposure	
General:	Generally accepted standards of occupational hygiene are maintained. Smoking, eating and drinking are prohibited at the workplace. Spills are cleaned immediately.
Product characteristics:	Concentration of substance in mixture/article: <=1%. Physical form of the used product: Solid (unspecified form). Vapour pressure: 0,00000371 Pa at 40 °C
Amounts used:	This information is not relevant for assessment of worker's exposure.
Frequency and duration of use/exposure:	Duration of activity: <=8 hours/day.
Human factors not influenced by risk management:	Exposed skin surface: - PROC1, PROC3: 240 cm2 (one hand, face side only) PROC2, PROC5, PROC9: 480 cm2 (two hands, face side only) PROC8b: 960 cm2 (two hands).
Other given operational conditions affecting workers exposure:	Location: Indoor use. Domain: Industrial use. Process temperature: <= 40 °C.
Technical conditions and measures to control dispersion from source towards the worker:	General ventilation: - PROC1, PROC2, PROC3: Basic general ventilation (1-3 air changes per hour): 0% PROC8b: Good general ventilation (3-5 air changes per hour): 30% PROC5, PROC9: Enhanced general ventilation (5-10 air changes per hour): 70%. Containment: - PROC1: Closed system (minimal contact during routine operations) PROC2: Closed continuous process with occasional controlled exposure PROC3: Closed batch process with occasional controlled exposure PROC8b, PROC9: Semi-closed process with occasional controlled exposure PROC5: No. Local exhaust ventilation: - PROC1: Not required PROC2, PROC3, PROC5, PROC9: Yes (90% effectiveness) PROC8b: Yes (95% effectiveness). Local exhaust ventilation (for dermal): Not required. Occupational Health and Safety Management System: Advanced.
Conditions and measures related to personal protection, hygiene and health evaluation:	Respiratory protection: Not required. Eye protection: Yes (chemical resistant face shield, goggles or safety glasses with side shields when there is potential for direct contact). Dermal protection: No (Effectiveness Dermal: 0%). Generally accepted standards of occupational hygiene are maintained.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply: 2.2 Control of environmental exposure	Generally accepted standards of occupational hygiene are maintained. Smoking, eating and drinking are prohibited at the workplace. Minimisation of manual phases/work tasks. Minimisation of splashes and spills. Avoidance of contact with contaminated tools and objects. Regular cleaning of equipment and work area. Training staff on good practice.

General:	Special attention should be taken to the conditions set out in this Exposure Scenario to ensure each site uses the RMMs described and that emissions to water, air and soil are kept below the Release Factors modelled. All risk management measures utilised must also comply with all relevant local regulations. On-site treatment of off-air: Air filtration - particle removal (Effectiveness Air: 99%).
Amounts used:	Maximum daily use at a site: 3,64 tons/day. Maximum annual use at a site: 800 tons/year.
Frequency and duration of use:	Emission days: 220 days/year.
Environmental factors not influenced by risk management:	Flow rate of receiving surface water: >=18,000 m3/day (default). Dilution factor: 10 (freshwater), 100 (seawater).
Other given operational conditions affecting environmental exposure:	Indoor use. Release fraction to air from process (initial release): 0,0097; (final release): 0,000097. Local release rate: 0,353 kg/day (SpERC CEPE 2.1c.v1). Release fraction to wastewater from process (initial release): 0,00005; (final release): 0,00005. Local release rate: 0,182 kg/day (SpERC CEPE 2.1c.v1). Release fraction to soil from process (final release): 0.0 (SpERC CEPE 2.1c.v1).
Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Dry sludge application to agricultural soil: Yes (default). On-site treatment of off-air: Air filtration - particle removal (Effectiveness Air: 99%). Process efficiency: Process optimized for highly efficient use of raw materials (very minimal environmental release). Typical measures reducing emissions to waste water may include may include: - Closed automated process and/or Closed transfer system and/or Closed batch systems and/or Semi-closed transfer system and/or Batch production of final product; - Centralized process control; - Re-use of process grey water for cleaning; - Optimized and/or automated systems for the transport and handling of raw materials that minimize overall exposure levels and incidental spills; - Reduced number of transfer and cleaning operations through manufacturing of different products from one premix (masterbatch) to which certain ingredients are added to yield the final products; - Dedicated storage tanks for raw materials, premixes and final products; - Recovery of materials through recycling residues of granular detergents in cleaning steps at packaging or transfer lines into the slurries. Equipment cleaning: Equipment cleaned with water, washing disposed of with wastewater.
Conditions and measures related to municipal	Municipal Sewage Treatment Plant (STP): Yes (Effectiveness Water: 87,44%).
sewage treatment plant:	Size of municipal sewage system/treatment plant: >=2000 m3/day (standard town).
Conditions and measures related to external treatment of waste for disposal:	External treatment and disposal of waste should comply with applicable local and/or national regulations.
Conditions and measures related to external recovery of waste:	External recovery and recycling of waste should comply with applicable local and/or national regulations.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply:	All risk management measures utilised must also comply with all relevant local regulations.

3. Exposure estimation and reference to its source

Health

Information for contributing scenario (1): PROC5, PROC8b

Assessment method: ECETOC TRA Worker v3. Only highest figures are presented here.

Exposure estimation: The exposure scenario categories consist of a number of activities. An individual worker may conduct one or several of these activities during one shift and a specific PROC or PROCs have been identified as worst-case activities for combined exposure. If parts of the worker's shift are spent conducting PROCs other than the worst-case PROC activities, the daily exposure of this worker will be lower than estimated for the worst case.

	Route	Exposure estimate	<u>RCR</u>	<u>Notes</u>
Worker, long-term, systemic	Dermal	1,371 mg/kg bw/day	0,022	PROC5, PROC8b
Worker, long-term, systemic	Inhalation	0,087 mg/m3	0,029	PROC8b
Worker, long-term, systemic	Combined routes	N/A	0,051	PROC8b
Worker, long-term, local	Inhalation	0,087 mg/m3	0,875	PROC8b

Environment

Information for contributing scenario (2): ERC2 (SpERC CEPE 2.1c.v1)

Assessment method: EUSES 2.1.2.

Exposure estimation:

Compartment	<u>PEC</u>	<u>RCR</u>	<u>Notes</u>	
Freshwater	0,00552 mg/L	0,042		
Freshwater sediment	0,075 mg/kg dw	0,042		
Marine water	0,000546 mg/L	0,042		
Marine water sediment	0,00739 mg/kg dw	0,042		
Soil	0,033 mg/kg dw	0,553		
STP	0,011 mg/L	<0,01		

Compartment	PEC	<u>RCR</u>	<u>Notes</u>
Man via environment	0,0000591 mg/m3 / 0,014 mg/ kg bw/day	<0,01 / <0,01	Inhalation / Oral
Man via environment-Combined routes	N/A	<0,01	

RCR=Risk characterization ratio (PEC/PNEC or Exposure estimate/DNEL); PEC=Predicted environmental concentration.

4. Guidance to the Downstream User to evaluate whether he works inside the boundaries set by the ES

Health:

Predicted exposures are not expected to exceed the DN(M)EL when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented. Where other Risk Management Measures/Operational Conditions are adopted, then users should ensure that risks are managed to at least equivalent levels. Indoor use, PROC2, PROC3, PROC5, PROC8b, PROC9: LEV used, no respirator required. Duration: <=8 hours/day. Concentration of substance in mixture/article: <=1%.

substance in mixture/article: <= 19

Environment: Guidance is based on assumed o

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination. If scaling reveals a condition of unsafe use (i.e., RCRs > 1), additional RMMs or a site-specific chemical safety assessment is required.

Exposure scenario (5): Formulation of other coatings

1. Exposure scenario (5)

Short title of the exposure scenario:

Formulation of other coatings

List of use descriptors:

Sector of use category (SU): SU10

Product category (PC): PC9a

Process category (PROC): PROC1, PROC2, PROC3, PROC5, PROC8a, PROC8b, PROC9

Environmental release category (ERC): ERC2 (CEPE SpERC 2.2c.v1)

List of names of contributing worker scenarios and corresponding PROCs:

PROC1 Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions. PROC2 Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions.

PROC3 Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition.

PROC5 Mixing or blending in batch processes. Covers mixing or blending of solid or liquid materials in the context of manufacturing or formulating sectors, as well as upon end use.

PROC8a Transfer of substance or mixture (charging and discharging) at non-dedicated facilities. Transfer includes loading, filling, dumping, bagging and weighing.

PROC8b Transfer of substance or mixture (charging and discharging) at dedicated facilities. Transfer includes loading, filling, dumping, bagging. PROC9 Transfer of substance or mixture into small containers (dedicated filling line, including weighing). Filling lines specifically designed to both capture vapour and aerosol emissions and minimise spillage.

Name of contributing environmental scenario and corresponding ERCs:

ERC2 Formulation into mixture.

The environment exposure assessment for this exposure scenario uses the following SpERC: CEPE 2.2c.v1: Formulation of Water Borne Coatings and Inks - Solids.

This SpERC and the associated Risk Management Measures (RMM) and Release Factors should cover all of the production types described by these SpERCs: Formulation of Organic Solvent Borne Coatings and Inks - Volatiles (large/small scale) (CEPE 2.1a.v1/CEPE 2.1b.v1); Formulation of Organic Solvent Borne Coatings and Inks - Solids (CEPE 2.1c.v1); Formulation of Water Borne Coatings and Inks - Volatiles (large/small scale) (CEPE 2.2a.v1/CEPE 2.2b.v1); Formulation of Water Borne Coatings and Inks - Solids (CEPE 2.2c.v1); Formulation of Powder Coatings and Inks - Solids (CEPE 2.3a.v1); Formulation of Liquid Coatings and Inks (where specific use not known) - Volatiles (large/small scale) (CEPE 2.4a.v1/CEPE 2.4b.v1); Formulation of Liquid Coatings and Inks (where specific use not known) - Solids (CEPE 2.4c.v1).

Further explanations:

PC9a Coatings and paints, thinners, paint removers.

For further information on standardized use descriptors see the European Chemical Agency (ECHA) Guidance on information requirements and chemical safety assessment, Chapter R.12: Use descriptor system (http://guidance.echa.europa.eu/docs/guidance_document/information_requirements_r12_en.pdf). For further information on CEFIC (The European Chemical Industry Council) Specific Environmental Release Categories (SpERCs), see http://www.cefic.org/Industry-support/Implementing-reach/Libraries/.

2. Conditions of use affecting exposure

2. Conditions of use affecting exposure	
2.1 Control of workers exposure	
General:	Generally accepted standards of occupational hygiene are maintained. Smoking, eating and drinking are prohibited at the workplace. Spills are cleaned immediately.
Product characteristics:	Concentration of substance in mixture/article: <=1%. Physical form of the used product: - PROC1, PROC2, PROC3, PROC5, PROC9: Liquid PROC8a, PROC8b: Solid (unspecified form). Vapour pressure: 0,00000371 Pa at 40 °C
Amounts used:	This information is not relevant for assessment of worker's exposure.
Frequency and duration of use/exposure:	Duration of activity: <=8 hours/day.
Human factors not influenced by risk management:	Exposed skin surface: - PROC1, PROC3: 240 cm2 (one hand, face side only) PROC2, PROC5, PROC9: 480 cm2 (two hands, face side only) PROC8a, PROC8b: 960 cm2 (two hands).

Other given operational conditions affecting workers exposure:	Location: Indoor use. Domain: Industrial use. Process temperature: <= 40 °C.
Technical conditions and measures to control dispersion from source towards the worker:	General ventilation: - PROC1, PROC2, PROC3: Basic general ventilation (1-3 air changes per hour): 0% PROC5, PROC8a, PROC8b, PROC9: Enhanced general ventilation (5-10 air changes per hour): 70%. Containment: - PROC1: Closed system (minimal contact during routine operations) PROC2: Closed continuous process with occasional controlled exposure PROC3: Closed batch process with occasional controlled exposure PROC8b, PROC9: Semi-closed process with occasional controlled exposure PROC5, PROC8a: No. Local exhaust ventilation: - PROC1: Not required PROC2, PROC3, PROC5, PROC8a, PROC9: Yes (90% effectiveness) PROC8b: Yes (95% effectiveness). Local exhaust ventilation (for dermal): Not required.
	Occupational Health and Safety Management System: Advanced.
Conditions and measures related to personal protection, hygiene and health evaluation:	Respiratory protection: - PROC1, PROC2, PROC3, PROC5, PROC8b, PROC9: Not required PROC8a: Yes (Respirator with APF of 10) (Effectiveness Inhalation: 90%). Eye protection: Yes (chemical resistant face shield, goggles or safety glasses with side shields when there is potential for direct contact). Dermal protection: No (Effectiveness Dermal: 0%). Generally accepted standards of occupational hygiene are maintained.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply:	Generally accepted standards of occupational hygiene are maintained. Smoking, eating and drinking are prohibited at the workplace. Minimisation of manual phases/work tasks. Minimisation of splashes and spills. Avoidance of contact with contaminated tools and objects. Regular cleaning of equipment and work area.
2.2 Control of environmental exposure	Training staff on good practice.
General:	Special attention should be taken to the conditions set out in this Exposure Scenario to ensure each site uses the RMMs described and that emissions to water, air and soil are kept below the Release Factors modelled. All risk management measures utilised must also comply with all relevant local regulations.
Amounts used:	Maximum daily use at a site: 3,64 tons/day. Maximum annual use at a site: 800 tons/year.
Frequency and duration of use:	Emission days: 225 days/year.
Environmental factors not influenced by risk	Flow rate of receiving surface water: >=18,000 m3/day (default).
management:	Dilution factor: 10 (freshwater), 100 (seawater).
Other given operational conditions affecting environmental exposure:	Indoor use. Release fraction to air from process (initial release): 0,000097; (final release): 0,000097. Local release rate: 0,353 kg/day (SpERC CEPE 2.2c.v1). Release fraction to wastewater from process (initial release): 0,00005; (final release): 0,00005. Local release rate: 0,182 kg/day (SpERC CEPE 2.2c.v1). Release fraction to soil from process (final release): 0.0 (SpERC CEPE 2.2c.v1).
Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Dry sludge application to agricultural soil: Yes (default). Process efficiency: Process optimized for highly efficient use of raw materials (very minimal environmental release). Equipment cleaning: Equipment cleaned with water, washing disposed of with wastewater.
Conditions and measures related to municipal sewage treatment plant:	Municipal Sewage Treatment Plant (STP): Yes (Effectiveness Water: 87,44%). Size of municipal sewage system/treatment plant: >=2000 m3/day (standard town).
Conditions and measures related to external treatment of waste for disposal:	External treatment and disposal of waste should comply with applicable local and/or national regulations.
Conditions and measures related to external recovery of waste:	External recovery and recycling of waste should comply with applicable local and/or national regulations.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply:	All risk management measures utilised must also comply with all relevant local regulations.

3. Exposure estimation and reference to its source

Health

Information for contributing scenario (1): PROC5, PROC8a, PROC8b

Assessment method: ECETOC TRA Worker v3. Only highest figures are presented here.

Exposure estimation: The exposure scenario categories consist of a number of activities. An individual worker may conduct one or several of these activities during one shift and a specific PROC or PROCs have been identified as worst-case activities for combined exposure. If parts of the worker's shift are spent conducting PROCs other than the worst-case PROC activities, the daily exposure of this worker will be lower than estimated for the worst case.

	Route	Exposure estimate	<u>RCR</u>	<u>Notes</u>
Worker, long-term, systemic	Dermal	1,371 mg/kg bw/day	0,022	PROC5, PROC8a, PROC8b
Worker, long-term, systemic	Inhalation	0,075 mg/m3	0,025	PROC5
Worker, long-term, systemic	Combined routes	N/A	0,047	PROC5
Worker, long-term, local	Inhalation	0,075 mg/m3	0,75	PROC5

Environment

Information for contributing scenario (2): ERC2 (SpERC CEPE 2.2c.v1)

Assessment method: EUSES 2.1.2.

Exposure estimation:

Compartment	<u>PEC</u>	RCR	<u>Notes</u>
Freshwater	0,00552 mg/L	0,042	
Freshwater sediment	0,075 mg/kg dw	0,042	
Marine water	0,000546 mg/L	0,042	
Marine water sediment	0,00739 mg/kg dw	0,042	
Soil	0,033 mg/kg dw	0,553	
STP	0,011 mg/L	<0,01	
Man via environment	0,0000591 mg/m3 / 0,014 mg/ kg bw/day	<0,01 / <0,01	Inhalation / Oral
Man via environment-Combined routes	N/A	<0,01	

RCR=Risk characterization ratio (PEC/PNEC or Exposure estimate/DNEL); PEC=Predicted environmental concentration.

4. Guidance to the Downstream User to evaluate whether he works inside the boundaries set by the ES Health: Predicted exposures are not expected to exceed the DN(M)EL when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented. Where other Risk Management Measures/Operational Conditions are adopted, then users should ensure that risks are managed to at least equivalent levels. Indoor use, PROC2, PROC3, PROC5, PROC8a, PROC8b, PROC9: LEV used. Duration: <=8 hours/day. Respiratory protection: PROC8a: Yes (Respirator with APF of 10) (Effectiveness Inhalation: 90%). Concentration of substance in mixture/article: <=1%. Environment: Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination. If scaling reveals a condition of

Exposure scenario (6): Formulation of various products (FECC): Formulation of auxiliary for polymerisation, Formulation of antifreeze and deicing products, Formulation of fillers, putties, plasters, modelling clay, Formulation of finger paints, Formulation of preservative blends, Formulation of pharmaceuticals, Formulation of food

unsafe use (i.e., RCRs > 1), additional RMMs or a site-specific chemical safety assessment is required.

1. Exposure scenario (6)

Short title of the exposure scenario:

Formulation of various products (FECC): Formulation of auxiliary for polymerisation, Formulation of antifreeze and deicing products, Formulation of fillers, putties, plasters, modelling clay, Formulation of finger paints, Formulation of preservative blends, Formulation of pharmaceuticals, Formulation of food

List of use descriptors:

Sector of use category (SU): SU10

Product category (PC): PC0, PC9a, PC9b, PC9c, PC29, PC32.

Process category (PROC): PROC1, PROC2, PROC3, PROC4, PROC5, PROC6, PROC8a, PROC8b, PROC9, PROC14, PROC15 Environmental release category (ERC): ERC2

List of names of contributing worker scenarios and corresponding PROCs:

PROC1 Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions. PROC2 Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions.

PROC3 Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition.

PROC4 Chemical production where opportunity for exposure arises.

PROC5 Mixing or blending in batch processes. Covers mixing or blending of solid or liquid materials in the context of manufacturing or formulating sectors, as well as upon end use.

PROC6 Calendering operations. Processing of large surfaces at elevated temperature e.g. calendering of textile, rubber or paper.

PROC8a Transfer of substance or mixture (charging and discharging) at non-dedicated facilities. Transfer includes loading, filling, dumping, bagging and weighing.

PROC8b Transfer of substance or mixture (charging and discharging) at dedicated facilities. Transfer includes loading, filling, dumping, bagging. PROC9 Transfer of substance or mixture into small containers (dedicated filling line, including weighing). Filling lines specifically designed to both capture vapour and aerosol emissions and minimise spillage.

PROC14 Tabletting, compression, extrusion, pelletisation, granulation. This covers processing of mixtures and/or substances into a defined shape for further use.

PROC15 Use as laboratory reagent. Use of substances at small scale in laboratories (less than or equal to 1 I or 1 kg present at workplace).

Name of contributing environmental scenario and corresponding ERCs:

ERC2 Formulation into mixture.

Further explanations:

PC0 Other.

PC9a Coatings and paints, thinners, paint removers. PC9b Fillers, putties, plasters, modelling clay. PC9c Finger paints.

PC29 Pharmaceuticals.

PC32 Polymer preparations and compounds.

For further information on standardized use descriptors see the European Chemical Agency (ECHA) Guidance on information requirements and chemical safety assessment,

2. Conditions of use affecting exposure	
2.1 Control of workers exposure	Conorally accounted standards of accountional business are resistained. Consider a setting and
General:	Generally accepted standards of occupational hygiene are maintained. Smoking, eating and drinking are prohibited at the workplace. Spills are cleaned immediately.
Product characteristics:	Concentration of substance in mixture/article: Unless otherwise stated, <=1%. PROC9: <=100%.
	Physical form of the used product:
	- PROC1, PROC2, PROC3, PROC4, PROC5, PROC6, PROC9: Liquid.
	- PROC8a, PROC8b, PROC14, PROC15: Solid (unspecified form).
	Vapour pressure: 0,00000371 Pa at 40 °C; 0,00000141 Pa at 25°C.
Amounts used:	This information is not relevant for assessment of worker's exposure.
Frequency and duration of use/exposure:	Duration of activity: <=8 hours/day.
Human factors not influenced by risk	Exposed skin surface:
management:	- PROC1, PROC3, PROC15: 240 cm2 (one hand, face side only).
	- PROC2, PROC4, PROC5, PROC9, PROC14: 480 cm2 (two hands, face side only) PROC6, PROC8a, PROC8b: 960 cm2 (two hands).
Other given operational conditions affecting	Location: Indoor use.
workers exposure:	Domain: Industrial use.
	Process temperature:
	- PROC1, PROC2, PROC3, PROC4, PROC5, PROC6, PROC8b, PROC9, PROC14,
	PROC15: <= 40 °C.
	- PROC8a: <= 25 °C.
Technical conditions and measures to control	General ventilation:
dispersion from source towards the worker:	- PROC1, PROC3, PROC14: Basic general ventilation (1-3 air changes per hour): 0%.
	- PROC2, PROC4, PROC15: Good general ventilation (3-5 air changes per hour): 30%.
	- PROC5, PROC6, PROC8a, PROC8b, PROC9: Enhanced general ventilation (5-10 air
	changes per hour): 70%.
	Containment:
	- PROC1: Closed system (minimal contact during routine operations).
	- PROC2: Closed continuous process with occasional controlled exposure.
	- PROC3: Closed batch process with occasional controlled exposure.
	 - PROC4, PROC8b, PROC9: Semi-closed process with occasional controlled exposure. - PROC5, PROC6, PROC8a, PROC14, PROC15: No.
	Local exhaust ventilation:
	- PROC1, PROC2, PROC3: Not required.
	- PROC4, PROC5, PROC6, PROC8a, PROC9, PROC14, PROC15: Yes (90%
	effectiveness).
	- PROC8b: Yes (95% effectiveness).
	Local exhaust ventilation (for dermal): Not required.
	Occupational Health and Safety Management System: Advanced.
Conditions and measures related to personal	Respiratory protection:
protection, hygiene and health evaluation:	- PROC1, PROC2, PROC3, PROC5, PROC6, PROC8b, PROC14, PROC15: Not required.
	- PROC4, PROC8a, PROC9: Yes (Respirator with APF of 10) (Effectiveness Inhalation:
	90%).
	Eye protection: Yes (chemical resistant face shield, goggles or safety glasses with side
	shields when there is potential for direct contact).
	Dermal protection: - PROC1, PROC2, PROC3, PROC5, PROC6, PROC8a, PROC8b, PROC9, PROC14,
	PROC1, PROC2, PROC3, PROC5, PROC6, PROC8a, PROC8b, PROC9, PROC14, PROC15: No (Effectiveness Dermal: 0%).
	- PROC4: Yes (chemically resistant gloves conforming to EN374) (Effectiveness Dermal:
	80%).
	Generally accepted standards of occupational hygiene are maintained.
Additional good practice advice. Obligations	Generally accepted standards of occupational hygiene are maintained.
according to Article 37(4) of REACH do not	Smoking, eating and drinking are prohibited at the workplace.
apply:	Minimisation of manual phases/work tasks.
• • •	Minimisation of splashes and spills.
	Avoidance of contact with contaminated tools and objects.
	Regular cleaning of equipment and work area.
	Training staff on good practice.
2.2 Control of environmental exposure	
General:	Special attention should be taken to the conditions set out in this Exposure Scenario to
	ensure each site uses the RMMs described and that emissions to water, air and soil are kep
	below the Release Factors modelled.
	All risk management measures utilised must also comply with all relevant local regulations.

Amounts used:	Maximum daily use at a site: 0,92 ton/day. Maximum annual use at a site: 275 tons/year.
Frequency and duration of use:	Emission days: 300 days/year.
Environmental factors not influenced by risk management:	Flow rate of receiving surface water: >=18,000 m3/day (default).
Other given operational conditions affecting environmental exposure:	Indoor use. Release fraction to air from process (initial release): 0,00005; (final release): 0,00005. Local release rate: 0,046 kg/day (EU TGD (2003) Table A2.1). Release fraction to wastewater from process (initial release): 0,002; (final release): 0,002. Local release rate: 1,84 kg/day (maximum allowable release). Release fraction to soil from process: 0,0001 (EU TGD 2003 Table A2.1).
Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Dry sludge application to agricultural soil: Yes (default).
Conditions and measures related to municipal sewage treatment plant:	Municipal Sewage Treatment Plant (STP): Yes (Effectiveness Water: 87,44%). Size of municipal sewage system/treatment plant: >=2000 m3/day (standard town).
Conditions and measures related to external treatment of waste for disposal:	External treatment and disposal of waste should comply with applicable local and/or national regulations.
Conditions and measures related to external recovery of waste:	External recovery and recycling of waste should comply with applicable local and/or national regulations.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply:	All risk management measures utilised must also comply with all relevant local regulations.

3. Exposure estimation and reference to its source

Health

Information for contributing scenario (1): PROC3, PROC9, PROC14

Assessment method: ECETOC TRA Worker v3. Only highest figures are presented here.

Exposure estimation: The exposure scenario categories consist of a number of activities. An individual worker may conduct one or several of these activities during one shift and a specific PROC or PROCs have been identified as worst-case activities for combined exposure. If parts of the worker's shift are spent conducting PROCs other than the worst-case PROC activities, the daily exposure of this worker will be lower than estimated for the worst case.

	<u>Route</u>	Exposure estimate	<u>RCR</u>	<u>Notes</u>
Worker, long-term, systemic	Dermal	6,86 mg/kg bw/day	0,11	PROC9
Worker, long-term, systemic	Inhalation	0,1 mg/m3	0,0333	PROC3, PROC14
Worker, long-term, systemic	Combined routes	N/A	0,13	PROC9
Worker, long-term, local	Inhalation	0,1 mg/m3	1,0	PROC3, PROC14

Environment

Information for contributing scenario (2): ERC2

Assessment method: EUSES 2.1.2.

Exposure estimation:

Compartment	<u>PEC</u>	RCR	<u>Notes</u>
Freshwater	0,016 mg/L	0,122	
Freshwater sediment	0,216 mg/kg dw	0,122	
Marine water	0,00159 mg/L	0,122	
Marine water sediment	0,021 mg/kg dw	0,122	
Soil	0,056 mg/kg dw	0,939	
STP	0,115 mg/L	0,012	
Man via environment	0,0000105 mg/m3 / 0,00746 mg/kg bw/day	<0,01 / <0,01	Inhalation / Oral
Man via environment-Combined routes	N/A	<0,01	

RCR=Risk characterization ratio (PEC/PNEC or Exposure estimate/DNEL); PEC=Predicted environmental concentration.

A. Guidance to the Downstream User to evaluate whether he works inside the boundaries set by the ES ### Predicted exposures are not expected to exceed the DN(M)EL when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented. Where other Risk Management Measures/Operational Conditions are adopted, then users should ensure that risks are managed to at least equivalent levels. Indoor use, PROC4, PROC5, PROC6, PROC8a, PROC8b, PROC9, PROC14, PROC15: LEV used, PROC4: with gloves. Duration: <=8 hours/day. Respiratory protection: PROC4, PROC8a, PROC9: Yes (Respirator with APF of 10) (Effectiveness Inhalation: 90%). Concentration of substance in mixture/article: Unless otherwise stated, <=1%. PROC9: <=100%. #### Environment: | Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination. If scaling reveals a condition of unsafe use (i.e., RCRs > 1), additional RMMs or a site-specific chemical safety assessment is required.

Exposure scenario (7): Use at industrial sites - Adhesives and surface treatment products

1. Exposure scenario (7)

Short title of the exposure scenario:

Use at industrial sites - Adhesives and surface treatment products

List of use descriptors:

Sector of use category (SU): SU0 Product category (PC): PC1

Process category (PROC): PROC7, PROC19

Environmental release category (ERC): ERC4 (SpERC FEICA SpERC 4.2a.v2), ERC5 (SpERC FEICA 5.1a.v3)

List of names of contributing worker scenarios and corresponding PROCs:

PROC7 Industrial spraying. Air dispersive techniques i.e. dispersion into air (= atomization) by e.g. pressurized air, hydraulic pressure or centrifugation, applicable for liquids and powders.

PROC19 Manual activities involving hand contact. Addresses tasks, where exposure of hands and forearms can be expected; no dedicated tools or specific exposure controls other than PPE can be put in place.

Name of contributing environmental scenario and corresponding ERCs:

ERC4 Use of non-reactive processing aid at industrial site (no inclusion into or onto article).

ERC5 Use at industrial site leading to inclusion into/onto article.

The environment exposure assessment for this exposure scenario uses the following SpERCs:

- ERC4: FEICA 4.2a.v2 Industrial Use of Solvents in Paper, Board and related Products / Woodworking and joinery / Footwear and Leather, Textile. Others Adhesives.
- ERC5: FEICA 5.1a.v3 Industrial use of non-volatile Substances in Solvent-borne and Solvent-less Adhesives / Sealants

This SpERC and the associated Risk Management Measures (RMM) and Release Factors should cover all of the production types described by these SpERCs: Industrial Use of Solvents in Paper, Board and related Products / Woodworking and joinery / Footwear and Leather, Textile, Others Adhesives (FEICA 4.2a.v2); Industrial Use of Volatiles in Solvent-borne and Solvent-less Adhesives / Sealants (FEICA 4.2b.v3); Industrial Use of Volatiles in Water-borne Adhesives (FEICA 4.1c.v1); Industrial use of non-volatile Substances in Solvent-borne and Solvent-less Adhesives / Sealants (FEICA 5.1a.v3); Industrial Use of Substances other than Solvents in Transportation (Automotive/aircraft/rail vehicles) / industrial Building Construction Adhesives (FEICA5.1b.v2); Industrial use of non-volatile Substances in Water-borne Adhesives / Sealants (FEICA 5.1c.v3).

Further explanations:

PC1 Adhesives, sealants

For further information on standardized use descriptors see the European Chemical Agency (ECHA) Guidance on information requirements and chemical safety assessment, Chapter R.12: Use descriptor system (http://guidance.echa.europa.eu/docs/guidance_document/information_requirements_r12_en.pdf). For further information on CEFIC (The European Chemical Industry Council) Specific Environmental Release Categories (SpERCs), see http://www.cefic.org/Industry-support/Implementing-reach/Libraries/.

2. Conditions of use affecting exposure	
2.1 Control of workers exposure	
General:	Generally accepted standards of occupational hygiene are maintained. Smoking, eating and drinking are prohibited at the workplace. Spills are cleaned immediately.
Product characteristics:	Concentration of substance in mixture/article: <=1%.
	Physical form of the used product: Liquid.
	Vapour pressure: 0,00000371 Pa at 40 °C
Frequency and duration of use/exposure:	Duration of activity: <=8 hours/day.
Human factors not influenced by risk	Exposed skin surface:
management:	- PROC7: 1500 cm2 (two hands and upper wrists).
	- PROC19: 1980 cm2 (two hands and forearms).
Other given operational conditions affecting	Location: Indoor use.
workers exposure:	Domain: Industrial use.
	Process temperature: <= 40 °C.
Technical conditions and measures to control	General ventilation: Basic general ventilation (1-3 air changes per hour): 0%.
dispersion from source towards the worker:	Local exhaust ventilation:
	- PROC7: Yes (95% effectiveness).
	- PROC19: Not required.
	Local exhaust ventilation (for dermal): Not required.
	Occupational Health and Safety Management System: Advanced.
Conditions and measures related to personal	Respiratory protection:
protection, hygiene and health evaluation:	 PROC7: Yes (Respirator with APF of 10) (Effectiveness Inhalation: 90%).
	- PROC19: Not required.
	Eye protection: Yes (chemical resistant face shield, goggles or safety glasses with side
	shields when there is potential for direct contact).
	Dermal protection: No (Effectiveness Dermal: 0%).
	Generally accepted standards of occupational hygiene are maintained.
Additional good practice advice. Obligations	Generally accepted standards of occupational hygiene are maintained.
according to Article 37(4) of REACH do not	Smoking, eating and drinking are prohibited at the workplace.
apply:	Minimisation of manual phases/work tasks.
	Minimisation of splashes and spills.
	Avoidance of contact with contaminated tools and objects.
	Regular cleaning of equipment and work area.
	Training staff on good practice.
2.2 Control of environmental exposure	
General:	Special attention should be taken to the conditions set out in this Exposure Scenario to
	ensure each site uses the RMMs described and that emissions to water, air and soil are kept
	below the Release Factors modelled.
	All risk management measures utilised must also comply with all relevant local regulations.

•	
Amounts used:	Maximum daily use at a site:
	- ERC4: 0,6 tons/day.
	- ERC5: 4,5 tons/day.
	Maximum annual use at a site:
	- ERC4: 60 tons/year.
	- ERC5: 1000 tons/year.
Frequency and duration of use:	Emission days: 220 days/year.
Environmental factors not influenced by risk	Flow rate of receiving surface water: >=18,000 m3/day (default).
management:	Dilution factor: 10 (freshwater), 100 (seawater).
Other given operational conditions affecting	Indoor/Outdoor use.
environmental exposure:	Release fraction to air from process:
·	- ERC4: (initial release): 0,985; (final release): 0,985. Local release rate: 591 kg/day (SpERC FEICA 4.2a.v2).
	- ERC5: (initial release): 0,017; (final release): 0,017. Local release rate: 76,5 kg/day (SpERC FEICA 5.1a.v2).
	Release fraction to wastewater from process (initial release): 0,0; (final release): 0,0. Local
	release rate: 0 kg/day (SpERC FEICA 4.2a.v2, 5.1a.v2).
	Release fraction to soil from process (final release): 0.0 (SpERC FEICA 4.2a.v2, 5.1a.v2).
	Type of process:
	- ERC4: Solvent-based process.
	- ERC5: Dry process (no water used in process).
Technical onsite conditions and measures to	Dry sludge application to agricultural soil: Yes (default).
	Process efficiency:
reduce or limit discharges, air emissions and releases to soil:	- ERC4: Process with efficient use of raw materials.
releases to soil.	
	 ERC5: Automation in raw materials handling (manual/automatic dosing); High degree of automation in adhesive/sealant formulation.
	Equipment cleaning: Equipment cleaned with organic solvent, washings are collected and
0 199	disposed of as solvent waste.
Conditions and measures related to municipal	Municipal Sewage Treatment Plant (STP): Yes (Effectiveness Water: 87,44%).
sewage treatment plant:	Size of municipal sewage system/treatment plant: >=2000 m3/day (standard town).
Conditions and measures related to external	External treatment and disposal of waste should comply with applicable local and/or national
treatment of waste for disposal:	regulations.
Conditions and measures related to external	External recovery and recycling of waste should comply with applicable local and/or national
recovery of waste:	regulations.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply:	All risk management measures utilised must also comply with all relevant local regulations.

3. Exposure estimation and reference to its source

Health

Information for contributing scenario (1): PROC7, PROC19

Assessment method: ECETOC TRA Worker v3. Only highest figures are presented here.

Exposure estimation: The exposure scenario categories consist of a number of activities. An individual worker may conduct one or several of these activities during one shift and a specific PROC or PROCs have been identified as worst-case activities for combined exposure. If parts of the worker's shift are spent conducting PROCs other than the worst-case PROC activities, the daily exposure of this worker will be lower than estimated for the worst case.

	Route	Exposure estimate	RCR	<u>Notes</u>
Worker, long-term, systemic	Dermal	14,14 mg/kg bw/day	0,226	PROC19
Worker, long-term, systemic	Inhalation	0,05 mg/m3	0,017	PROC7
Worker, long-term, systemic	Combined routes	N/A	0,226	PROC19
Worker, long-term, local	Inhalation	0,05 mg/m3	0,5	PROC7

Environmen

Information for contributing scenario (2): ERC4 (SpERC FEICA 4.2a), ERC5 (SpERC FEICA 5.1a)

Assessment method: EUSES 2.1.2. Only highest figures are presented here.

Exposure estimation:

<u>Compartment</u>	PEC	RCR	<u>Notes</u>
Freshwater	0,00437 mg/L	0,034	ERC4, ERC5
Freshwater sediment	0,059 mg/kg dw	0,034	ERC4, ERC5
Marine water	0,000432 mg/L	0,033	ERC4, ERC5
Marine water sediment	0,00585 mg/kg dw	0,033	ERC4, ERC5
Soil	0,043 mg/kw dw	0,725	PROC4
STP	0 mg/L	<0,01	ERC4, ERC5
Man via environment	0,045 mg/m3 / 6,762 mg/kg bw/ day	0,03 / 0,407	Inhalation / Oral (ERC4)
Man via environment-Combined routes	N/A	0,437	PROC4

RCR=Risk characterization ratio (PEC/PNEC or Exposure estimate/DNEL); PEC=Predicted environmental concentration.

4. Guidance to the I	. Guidance to the Downstream User to evaluate whether he works inside the boundaries set by the ES			
Health:	Predicted exposures are not expected to exceed the DN(M)EL when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented. Where other Risk Management Measures/Operational Conditions are adopted, then users should ensure that risks are managed to at least equivalent levels. Indoor use, PROC7: LEV used. Duration: <=8 hours/day. Respiratory protection: PROC7: Yes (Respirator with APF of 10) (Effectiveness Inhalation: 90%). Concentration of substance in mixture/article: <=1%.			
Environment:	Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination. If scaling reveals a condition of unsafe use (i.e., RCRs > 1), additional RMMs or a site-specific chemical safety assessment is required.			

Exposure scenario (8): Consumer use of cosmetics/personal care products

1. Exposure scenario (8)

Short title of the exposure scenario:

Consumer use of cosmetics/personal care products

List of use descriptors:

Product category (PC): PC39

Environmental release category (ERC): ERC8a (SpERC Cosmetics Europe (CE) 8a.1a.v2)

Name of contributing environmental scenario and corresponding ERCs:

ERC8a Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor).

The environment exposure assessment for this exposure scenario uses the following SpERC: Cosmetics Europe (CE) 8a.1.a.v2 Wide Dispersive Use in 'Down the Drain' products - hair and skin care products.

This SpERC and the associated Risk Manage Measures (RMM) and Release Factors should cover all of the production types described by these SpERCs: Wide Dispersive Use in 'Down the Drain' products - hair and skin care products (CE 8a.1.a.v2); Wide Dispersive Use of Aerosol products for hair and skin care (Propellants) (CE 8a.1.b.v2); Wide Dispersive Use of Aerosol products for hair and skin care (Non-Propellants) (CE 8a.1.c.v2).

Further explanations:

PC39 Cosmetics, personal care products.

For further information on standardized use descriptors see the European Chemical Agency (ECHA) Guidance on information requirements and chemical safety assessment, Chapter R.12: Use descriptor system (http://guidance.echa.europa.eu/docs/guidance_document/information_requirements_r12_en.pdf). For further information on CEFIC (The European Chemical Industry Council) Specific Environmental Release Categories (SpERCs), see http://www.cefic.org/Industry-support/Implementing-reach/Libraries/.

2. Conditions of use affecting exposure	
2.1 Control of consumer exposure	
General:	For cosmetic and personal care products, risk assessment only required for the environment under REACH as human health is covered by alternative legislation.
2.2 Control of environmental exposure	
General:	Special attention should be taken to the conditions set out in this Exposure Scenario to ensure each site uses the RMMs described and that emissions to water, air and soil are kept below the Release Factors modelled. All risk management measures utilised must also comply with all relevant local regulations.
Amounts used:	Daily wide dispersive use: 0,00109 tons/day. Fraction of the main local source: 0.00075. Percentage of tonnage used at regional scale: 5,3 %.
Frequency and duration of use:	Emission days: <=365 days/year.
Environmental factors not influenced by risk management:	Flow rate of receiving surface water: >=18000 m3/day (default).
Other given operational conditions affecting environmental exposure:	Indoor use. Consumer use. Release fraction to air from process: 0,0 (SpERC CE 8a.1a.v2). Release fraction to wastewater from process: 1,0. Local release rate: 1,09 kg/day (SpERC CE 8a.1a.v2). Release fraction to soil from process: 0,0 (SpERC CE 8a.1a.v2). Type of process: Substance applied in aqueous process solution with negligible volatilization.
Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Dry sludge application to agricultural soil: Yes (default).
Conditions and measures related to municipal sewage treatment plant:	Municipal Sewage Treatment Plant (STP): Yes (Effectiveness Water: 87,44%). Size of municipal sewage system/treatment plant: >=2000 m3/day (standard town).
Conditions and measures related to external treatment of waste for disposal:	External treatment and disposal of waste should comply with applicable local and/or national regulations.
Conditions and measures related to external recovery of waste:	External recovery and recycling of waste should comply with applicable local and/or national regulations.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply:	All risk management measures utilised must also comply with all relevant local regulations.

3. Exposure estimation and reference to its source

Environment

Information for contributing scenario (2): ERC8a (SpERC Cosmetics Europe 8a.1a.v2)

Assessment method: EUSES 2.1.2.

Exposure estimation:

Compartment	<u>PEC</u>	RCR	<u>Notes</u>
Freshwater	0,011 mg/L	0,086	
Freshwater sediment	0,152 mg/kg dw	0,086	
Marine water	0,00112 mg/L	0,086	
Marine water sediment	0,015 mg/kg dw	0,086	
Soil	0,046 mg/kg dw	0,764	
STP	0,068 mg/L	<0,01	
Man via environment	2,42E-12 mg/m3 / 0,00536 mg/ kg bw/day	<0,01 / <0,01	Inhalation / Oral
Man via environment-Combined routes	N/A	<0,01	

RCR=Risk characterization ratio (PEC/PNEC or Exposure estimate/DNEL); PEC=Predicted environmental concentration.

4. Guidance to the Downstream User to evaluate whether he works inside the boundaries set by the ES

Environment:

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination. If scaling reveals a condition of unsafe use (i.e., RCRs > 1), additional RMMs or a site-specific chemical safety assessment is required.