

QUALITY FASHIONS.

Trend 2021 **Spring-Summer**

QUALITY**WORKS.**

LANXESS
Energizing Chemistry

Trend 2021 Spring-Summer

VIGOROSO IMPULSO

			Page
1	SHEEP PATENT LEATHER – “Classic - Type”, smooth	FOLIAGE GREEN	4
2	SHEEP UPPER NAPPA – “Natural - Look”, satin gloss	PURPLE POTION	6
3	X-TAN GOAT SUEDE LEATHER – mellow handle	FERN	8
4	CALF LEATHER – “Aniline - Type”, semi-matt	GOLDEN GLOW	12

FRANGRANZA MARINA

5	BAG LEATHER – “Granular - Look”, dull	CHATEAU GRAY	16
6	FANCY NUBUCK – smooth, silky touch	SEAPORT	19
7	FOC BAG LEATHER – “Natural - Look”, shiny tips	AMBER YELLOW	21
8	FANCY LEATHER – “Snake - Imitation”, two-tone effect	NATURAL / FOLIAGE GREEN	23

SILENZIO PROVENZALE

9	MAT PATENT NAPPA – “Reptile - Look”, negative embossed	CELANDINE	26
10	BAG LEATHER – “Vintage - Type”, dull matt	PINK LADY	28
11	BAG LEATHER – “Satinized - Look”, metallic	PINK LADY	30
12	BAG NAPPA – “AQUACAST - Coating”, satin gloss	PROVENCE	32

FRUTTI DELL'ESTATE

13	X-TAN BAG LEATHER – “Vegetable - Type”, semi-matt	PURPLE PLUMERIA	35
14	X-TAN SPORTS SHOE NAPPA – “AQUACAST - Coating”, smooth	WHITE	37
15	SPLIT BAG LEATHER – “AQUACAST - Coating”, shiny tips	ORANGE.COM	39
16	SHOE NAPPA – “Grainy - Look”, slight Pull Up	TOPAZ	41



VIGOROSO IMPULSO

Spring is here and we want to start it in full color. But what will happens? Are yellow, green, purple once more the colors of this season? That's right, all the colors we are accustomed to from the previous years are still in style. This time they arrive with perhaps more subdued shades and with cream tones, because they never go out of fashion.

Trend 2021 **Spring-Summer****Business Unit Leather**

Type of Leather:	SHEEP PATENT LEATHER - "Classic - Type", smooth	G 1
Material:	sheepskin wet blue	01.20 e
Substance:	0.9 - 1.0 mm	1 / 1
% based on:	shaved weight	FOLIAGE GREEN

Process	%	Product	Time min	Remarks
Wash	300	water 40°C		
	0.5	BLANCOROL CGA-C		
	1.0	PELTEC ADN (1:5)	60	drain
Wash	300	water 40°C	10	drain
Chrome retan / Pre-fatliquor	100	water 40°C		
	5.0	BAYCHROM F-D		
	4.0	BLANCOROL RC		
	1.0	BAYKANOL Licker SCLM 01 (1:4)	120	
		run overnight for 5 min every hour		drain
Neutralization / Retannage	150	water 35°C		
	2.0	TANIGAN PAK	30	
	+ 6.0	BAYTIGAN AR (1:4)	40	drain
Wash	300	water 35°C	10	drain
Retannage / Dyeing	100	water 35°C		
	6.0	RETINGAN RLF	30	
	+ 5.0	TANIGAN F		
	3.0	RETINGAN R7	40	
	+ 2.0	BAYKANOL TF-2N-C 01		
	2.0	TANIGAN SR-C 01	10	
	+ 2.5	BAYGENAL dyestuffs	60	Ø penetration
	+ 100	water 50°C	10	heating 50°C
	+ 1.5	formic acid 85% (1:10)	40	drain
Fatliquor	100	water 50°C		
	4.0	LEVOTAN LS)		
	3.0	BAYKANOL Licker SCLM 01) (1:4)		
	2.0	BAYKANOL Licker KM)	60	
	+ 2.0	TANIGAN F	30	
	+ 1.0	formic acid 85% (1:10)	30	drain
Wash	300	water 20°C	10	
horse up, set out, suspension drying, condition, stake, buff 2 times with paper 400, de-dust				

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Trend 2021 **Spring-Summer****Business Unit Leather**

Type of Leather:	SHEEP UPPER NAPPA - "Natural - Look", satin gloss	G 2
Material:	sheepskin wet blue	01.20 e
Substance:	0.9 - 1.0 mm	1 / 1
% based on:	shaved weight	PURPLE POTION

Process	%	Product	Time min	Remarks
Wash	300	water 40°C		
	0.5	BLANCOROL CGA-C		
	1.0	PELTEC ADN (1:5)	60	drain
Wash	300	water 40°C	10	drain
Chrome retan / Pre-fatliquor	100	water 40°C		
	5.0	BAYCHROM F-D		
	4.0	BLANCOROL RC		
	1.0	BAYKANOL Licker SCLM 01 (1:4)	120	
		run overnight for 5 min every hour		drain
Neutralization / Retannage	150	water 35°C		
	2.0	TANIGAN PAK	30	
	+ 6.0	BAYTIGAN AR (1:4)	40	drain
Wash	300	water 35°C	10	drain
Retannage / Dyeing	100	water 35°C		
	6.0	RETINGAN RLF	30	
	+ 5.0	TANIGAN BN		
	3.0	RETINGAN R7	40	
	+ 2.0	BAYKANOL TF-2N-C 01		
	2.0	TANIGAN SR-C 01	10	
	+ 3.5	BAYGENAL dyestuffs	60	Ø penetration
	+ 100	water 50°C	10	heating 50°C
	+ 1.5	formic acid 85% (1:10)	20	
	+ 1.0	formic acid 85% (1:10)	40	drain
Fatliquor	100	water 50°C		
	4.0	BAYKANOL Licker SCLM 01)		
	4.0	LEVOTAN LS) (1:4)		
	3.0	BAYKANOL Licker KM)	60	
	+ 2.0	TANIGAN F	30	
	+ 1.0	formic acid 85% (1:10)	30	drain
Wash	300	water 20°C	10	
horse up, set out, suspension drying, condition, stake, dry-drum for 12 hrs, toggle				

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Trend 2021 **Spring-Summer****Business Unit Leather**Type of Leather: **X-TAN GOAT SUEDE LEATHER - mellow handle****G 3**

01.20 e

Material: goatskin X-White

2 / 3

Substance: 1.0 - 1.1 mm

% based on: shaved weight

FERN

Process	%	Product	Time min	Remarks
Wash	300	water 35°C		
	1.0	Peramit LSW (1:8)		
	0.5	PELTEC AN2 (1:5)	40	drain
Tannage / Fatliquor	100	water 35°C		
	5.0	TANIGAN 3LN		
	3.0	TANIGAN PR	40	
	+ 5.0	Truposol LEX)		
	5.0	Trupon SWS) (1:4)		
	2.0	Pellastol 94 S)	20	
	+ 8.0	LEVOTAN RP (1:4)	20	
	+ 6.0	TANIGAN 3LN		
	6.0	TANIGAN HS		
	5.0	RETINGAN RLF	30	
	+ 5.0	Truposol LEX)		
	5.0	Trupon SWS) (1:4)		
	2.0	Pellastol 94 S)	20	
	+ 6.0	TANIGAN 3LN		
	6.0	TANIGAN HS		
	6.0	Tara		
	5.0	RETINGAN RLF	180	
		run overnight for 5 min every hour		
	+ 100	water 50°C	10	heating 50°C
	+ 8.0	Truposol LEX)		
	8.0	Trupon SWS)		
	2.0	Pellastol 94 S) (1:4)		
	1.0	Peramit LSW)	90	
	+ 1.0	formic acid 85% (1:10)	10	
	+ 2.0	formic acid 85% (1:10)	40	drain
Wash	300	water 20°C	10	
horse up, set out, suspension drying, condition, stake, buff flesh side with paper 320 and 400, de-dust, weigh				
continued next page				

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FRAGRANZA MARINA

The second half of spring brings us more of those colors which are daring to combine and wear with eye-catching accessories and different shades. They are floral and marine colors, greens and blues complemented with yellows even moving into gray tones. Imagine the handbag of the season in some of these shades.

Trend 2021 **Spring-Summer****Business Unit Leather**Type of Leather: **FANCY NUBUCK - smooth, silky touch****G 6**

01.20 e

Material: calf wet blue

1 / 1

Substance: 1.1 - 1.2 mm

% based on: shaved weight

SEAPORT

Process	%	Product	Time min	Remarks
Wash	300	water 40°C		
	0.3	PELTEC ADN (1:5)		
	0.8	formic acid 85% (1:10)	30	drain
Chrome retan / Pre-fatliquor	100	water 40°C		
	3.0	BAYCHROM F-D		
	3.0	BLANCOROL RC		
	1.0	BAYKANOL Licker SCLM 01 (1:4)	120	
		run overnight for 5 min every hour		drain
Neutralization / Retannage	150	water 30°C		
	2.0	TANIGAN PAK		
	1.0	sodium formate	30	pH: 4.7
	+ 5.0	LEUKOTAN 1093 (1:4)	40	pH: 5.3
				drain
Wash	200	water 30°C	10	drain
Retannage / Dyeing	80	water 30°C		
	3.0	TANIGAN LM		
	3.0	TANIGAN UL		
	3.0	BAYKANOL PFM-C		
	1.0	BAYKANOL Licker SCLM 01 (1:4)	20	
	+ 2.0	BAYKANOL TF-2N-C 01		
	3.0	BAYGENAL dyestuffs		
	6.0	LEVOTAN X-Biomer RX-C liq. (1:4)	90	Ø penetration
	+ 100	water 50°C	10	heating 50°C
	+ 2.0	formic acid 85% (1:10)	40	drain
Fatliquor	100	water 50°C		
	3.0	BAYKANOL Licker SCLM 01)		
	3.0	LEVOTAN LS)		
	3.0	LUBRITAN SPE) (1:4)		
	1.5	Truposol LEX)	60	
	+ 3.0	LEVOTAN RP (1:4)	30	
	+ 0.5	formic acid 85% (1:10)	20	drain
Wash	200	water 20°C	10	
horse up, set out, vacuum dry for 4 min at 40°C, hang up to complete drying, condition, stake, buff with paper 240, re-buff with paper 400, de-dust				

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Trend 2021 **Spring-Summer****Business Unit Leather**Type of Leather: **FOC BAG LEATHER - "Natural - Look", shiny tips****G 7**

01.20 e

Material: bovine wet white

1 / 1

Substance: 1.1 - 1.2 mm

% based on: shaved weight

AMBER YELLOW

Process	%	Product	Time min	Remarks
Wash	300	water 30°C		
	1.0	Peramit LSW (1:8)		
	0.5	PELTEC AN2 (1:5)	40	drain
Neutralization /	80	water 30°C		
Tannage /	3.0	LEVOTAN AT 01 (1:4)	30	
Fatliquor /	+ 2.0	TANIGAN PAK		
Dyeing	1.0	sodium formate		
	0.5	sodium bicarbonate	60	
	+ 6.0	TANIGAN FT		
	5.0	Mimosa		
	4.0	Tara		
	5.0	LEVOTAN X-Biomer RX-C liq. (1:4)	40	
	+ 7.0	LEVOTAN LS)		
	5.0	Truposol LEX) (1:4)		
	3.0	Truposol GF)	40	
	+ 6.0	TANIGAN FT		
	1.0	TANIGAN PR		
	5.0	Mimosa		
	4.0	Tara		
	5.0	RETINGAN RLF	30	
	+ 1.8	BAYGENAL dyestuffs	180	
		run overnight for 5 min every hour		Ø penetration
	+ 100	water 45°C	10	heating 45°C
	+ 1.0	formic acid 85% (1:10)	15	
	+ 1.5	formic acid 85% (1:10)	30	pH: 3.9
				drain
Wash	250	water 45°C	10	drain
Fatliquor	100	water 45°C		
	9.0	Truposol LEX)		
	3.0	Truposol GF) (1:4)		
	1.5	LEVOTAN LS)	90	
	+ 1.0	formic acid 85% (1:10)	30	pH: 3.5
				drain
Wash	250	water 20°C	10	
horse up, set out, vacuum dry for 2 min at 40°C, hang up to complete drying, condition, stake				

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Trend 2021 **Spring-Summer****Business Unit Leather**

Type of Leather:	FANCY LEATHER - "Snake - Imitation", two-tone effect	G 8
		01.20 e
Material:	heifer wet blue	1 / 1
Substance:	1.1 - 1.2 mm	
% based on:	shaved weight	NATURAL / FOLIAGE GREEN

Process	%	Product	Time min	Remarks
Wash	300	water 40°C		
	0.3	PELTEC ADN (1:5)		
	0.8	formic acid 85% (1:10)	30	drain
Chrome retan / Pre-fatliquor	100	water 40°C		
	4.0	BAYCHROM F-D		
	4.0	BLANCOROL RC		
	1.0	BAYKANOL Licker SCLM 01 (1:4)	120	
		run overnight for 5 min every hour		drain
Neutralization / Retannage	150	water 30°C		
	2.0	TANIGAN PAK		
	1.0	sodium formate	30	pH: 4.7
	+ 3.0	LEUKOTAN 1093 (1:4)	40	pH: 5.3
				drain
Wash	250	water 30°C	10	drain
Retannage / Dyeing	80	water 30°C		
	6.0	RETINGAN RLF	20	
	+ 6.0	TANIGAN BN		
	6.0	Tara		
	3.0	BAYKANOL PFM-C		
	1.0	BAYKANOL Licker SCLM 01 (1:4)	60	Ø penetration
	+ 5.0	LEVOTAN AM (1:4)	30	
	+ 100	water 50°C	10	heating 50°C
	+ 1.5	formic acid 85% (1:10)	40	drain
Fatliquor	100	water 50°C		
	4.0	BAYKANOL Licker SCLM 01)		
	4.0	LEVOTAN LS)		
	4.0	LUBRITAN SPE) (1:4)		
	2.0	Truposol LEX)		
	0.5	EUDERM X-tra Oil L 3)	60	
	+ 4.0	LEVOTAN RP (1:4)	30	
	+ 0.5	formic acid 85% (1:10)	20	drain
Wash	250	water 20°C	10	
horse up, set out, vacuum dry for 3 min at 40°C, hang up to complete drying, condition, stake, buff 2 times with paper 320, de-dust				

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Trend 2021 **Spring-Summer****Business Unit Leather**

Type of Leather:	FANCY LEATHER - "Snake - Imitation", two-tone effect	Z 8
		01.20 e
Material:	heifer leather, corrected grain	1 / 1
Color:	NATURAL / FOLIAGE GREEN	
Preparations:	by weight	NATURAL / FOLIAGE GREEN

Product	Wax Coat	Effect Coat 1	Adhesion Coat	Effect Coat 2	Top Coat 1	Top Coat 2
EUDERM X-tra Wax ST	200					
water	700		400		400	400
isopropanol	100		200			
ISODERM Base HGN		500				
methoxy propanol		500	200			
LEVADERM dyestuffs WB		20				
BAYDERM Prebottom APV			200			
Iriodin Pearl Luster Pigments				100		
BAYDERM X-tra GLOSS				900		
BAYSIN X-tra Luster P 21					100	80
PRIMAL SCL-371					60	
BAYDERM X-tra PS 3					60	120
BAYDERM X-tra Finish TV					300	300
AQUADERM Additive S1						5
ethyl alcohol					80	100

Application	
Wax Coat	1 reverse coat (approx. 5 g / sq.ft.), dry, through-feed plating at 90°C / 50 bar
Effect Coat 1	1 roll coat with design roller, dry, emboss ("Python Design") at 110°C / 300 bar / 5 s, 1 spray coat, dry
Adhesion Coat	1 spray coat, dry
Effect Coat 2	tipping by hand, suspension drying
Top Coat 1	4 spray coats, dry
Top Coat 2	2 spray coats, dry, apply transparent foil by through-feed plating at 130°C / 50 bar
Remarks:	

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SILENZIO PROVENZALE

The soft, Provencal tones continue setting the trend - even now that we are in the second half of summer. You will be able to see cayenne, pink, soft fuchsia colors. All of them have their own essence that stand out for their lightness and for being right on the border between a pastel and a vivid color. No doubt they will shine in perfect combination with tanned skin.

Trend 2021 **Spring-Summer**
LANXESS
 Energizing Chemistry
Business Unit Leather

Type of Leather:	MAT PATENT NAPPA - "Reptile - Look", negative embossed	G 9
Material:	heifer wet blue	01.20 e
Substance:	1.1 - 1.2 mm	1 / 1
% based on:	shaved weight	CELANDINE

Process	%	Product	Time min	Remarks
Wash	300	water 40°C		
	0.5	PELTEC ADN (1:5)		
	0.5	formic acid 85% (1:10)	30	drain
Pre-fatliquor /	100	water 40°C		
Chrome retan	1.0	BAYKANOL Licker SCLM 01)		
	1.0	Peramit LSW) (1:6)	10	
+	4.0	BAYCHROM F-D		
	4.0	BLANCOROL SD	120	
		run overnight for 5 min every hour		drain
Neutralization /	150	water 35°C		
Lubrication	2.0	TANIGAN PAK		
	1.5	sodium formate	30	pH: 4.7
+	0.3	sodium bicarbonate		
	3.0	LEVOTAN LS (1:4)	40	pH: 5.0
				drain
Wash	250	water 30°C	10	drain
Retannage /	100	water 30°C		
Dyeing	6.0	BAYTIGAN AR (1:4)	30	
+	8.0	TANIGAN BN		
	3.0	BAYKANOL PFM-C		
	1.0	BAYKANOL Licker SCLM 01 (1:4)	40	
+	5.0	RETINGAN RLF		
	2.0	BAYGENAL dyestuffs	40	Ø penetration
+	100	water 50°C	10	heating 50°C
+	1.0	formic acid 85% (1:10)	30	drain
Fatliquor	100	water 50°C		
	5.0	BAYKANOL Licker SCLM 01)		
	4.0	LUBRITAN SPE) (1:4)		
	3.0	BAYKANOL Licker KM)	60	
+	0.5	formic acid 85% (1:10)	20	drain
Wash	250	water 20°C	10	
horse up, set out, vacuum dry for 3 min at 40°C, hang up to complete drying, condition, stake, buff 2 times with paper 320, de-dust				

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Trend 2021 **Spring-Summer****Business Unit Leather**

Type of Leather:	MAT PATENT NAPPA - "Reptile - Look", negative embossed	Z 9
		01.20 e
Material:	heifer leather, correct grain	1 / 1
Color:	CELANDINE	
Preparations:	by weight	CELANDINE

Product	Base Coat	Inter-mediate Coat	Effect Coat	Lacquer	
BAYGEN Compact LV 2	900				
AQUADERM X-Pigments B / C	100				
AQUADERM Fluid E	10				
ISODERM LA 85-N-C		500			
water		500			
ISODERM Base HGN			500		
methoxy propanol			500		
LEVADERM dyestuffs WB			50 - 100		
BAYGEN Top U 01				700	
BAYGEN Top MS				250	
BAYGEN Top White B				50 - 70	
BAYGEN Hardener SN 2				540 - 560	
*solvent mixture				400 - 450	
viscosity (DIN-cup, 4 mm)	25 - 30 s			28 - 32 s	

Application	
Base Coat	2 reverse coats (approx. 10-15 g / sq.ft., each), dry, through-feed plating at 90°C / 40 bar, 3 reverse coats (approx. 10-15 g / sq.ft., total), dry
Intermediate Coat	2 spray coats, dry, emboss ("Reptile Design") at 100°C / 250 bar / 5 s
Effect Coat	2 roll coats with design roller, dry
Lacquer	1 curtain coat (approx. 30-35 g / sq ft.), dry overnight in a well ventilated room at approximately 40°C Wetting back with water of 40°C, run for 30 min, horse up, set out on flesh side, suspension drying, dry-drum for 3-4 hrs
Remarks:	<p>* solvent mixture (water free, PU-grade quality)</p> <p>ethyl acetate 500 - 375 pts</p> <p>butyl acetate 500 - 375 pts</p> <p>**cyclohexanone 0 - 250 pts</p> <p>** For further information regarding the use of cyclohexanone in the lacquer formulation, please contact your local LANXESS representative, or refer to the re-revised technical data sheet of the corresponding BAYGEN products.</p>

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Trend 2021 **Spring-Summer****Business Unit Leather**Type of Leather: **BAG LEATHER - "Vintage - Type", dull matt****G 10**

01.20 e

Material: bovine wet blue

1 / 1

Substance: 1.1 - 1.2 mm

% based on: shaved weight

PINK LADY

Process	%	Product	Time min	Remarks
Wash	300	water 40°C		
	0.5	PELTEC ADN (1:5)		
	0.5	formic acid 85% (1:10)	30	drain
Pre-fatliquor /	100	water 40°C		
Chrome retan	1.0	BAYKANOL Licker SCLM 01)		
	1.0	Peramit LSW) (1:6)	10	
+	4.0	BAYCHROM F-D		
	4.0	BLANCOROL SD	120	
		run overnight for 5 min every hour		drain
Neutralization /	150	water 35°C		
Lubrication	2.0	TANIGAN PAK		
	1.5	sodium formate	30	pH: 4.7
+	0.3	sodium bicarbonate		
	3.0	LEVOTAN LS (1:4)	40	pH: 5.0
				drain
Wash	250	water 30°C	10	drain
Retannage /	100	water 30°C		
Dyeing	6.0	BAYTIGAN AR (1:4)	30	
+	5.0	TANIGAN BN		
	3.0	Tara		
	3.0	BAYKANOL PFM-C		
	1.0	BAYKANOL Licker SCLM 01 (1:4)	40	
+	5.0	RETINGAN RLF		
	1.0	BAYGENAL dyestuffs	40	Ø penetration
+	100	water 50°C	10	heating 50°C
+	1.0	formic acid 85% (1:10)	30	drain
Fatliquor	100	water 50°C		
	5.0	BAYKANOL Licker SCLM 01)		
	4.0	LUBRITAN SPE) (1:4)		
	3.0	BAYKANOL Licker KM)	60	
+	0.5	formic acid 85% (1:10)	20	drain
Wash	250	water 20°C	10	
horse up, set out, vacuum dry for 3 min at 40°C, hang up to complete drying, condition, stake				

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Trend 2021 **Spring-Summer**
LANXESS
 Energizing Chemistry
Business Unit LeatherType of Leather: **BAG LEATHER - "Satinized - Look", metallic****G 11**

01.20 e

Material: heifer wet blue

1 / 1

Substance: 1.3 - 1.4 mm

% based on: shaved weight

PINK LADY

Process	%	Product	Time min	Remarks
Wash	300	water 40°C		
	0.3	PELTEC ADN (1:5)		
	0.8	formic acid 85% (1:10)	30	drain
Chrome retan / Pre-fatliquor	100	water 40°C		
	3.0	BAYCHROM F-D		
	3.0	BLANCOROL RC		
	1.0	BAYKANOL Licker SCLM 01 (1:4)	120	
		run overnight for 5 min every hour		drain
Neutralization / Retannage	150	water 30°C		
	2.0	TANIGAN PAK		
	1.0	sodium formate	30	pH: 4.7
	+ 3.0	LEVOTAN AM (1:4)	40	pH: 5.3
				drain
Wash	200	water 30°C	10	drain
Retannage / Dyeing	80	water 30°C		
	5.0	TANIGAN F		
	5.0	TANIGAN VR		
	3.0	BAYKANOL PFM-C		
	1.0	BAYKANOL Licker SCLM 01 (1:4)	20	
	+ 6.0	RETINGAN ZF Plus		
	1.0	BAYGENAL dyestuffs	60	
	+ 100	water 50°C	10	heating 50°C
	+ 2.0	formic acid 85% (1:10)	40	drain
Fatliquor	100	water 50°C		
	6.0	BAYKANOL Licker SCLM 01)		
	3.0	EUREKA 800-R-I) (1:4)		
	3.0	LEVOTAN LS)	60	
	+ 3.0	LEVOTAN RP (1:4)	30	
	+ 0.5	formic acid 85% (1:10)	20	drain
Wash	200	water 20°C	10	
horse up, set out, vacuum dry for 4 min at 40°C, hang up to complete drying, condition, stake, vacuum-plate at 50°C / 1 min, buff 2 times with paper 320, de-dust				

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Trend 2021 **Spring-Summer****Business Unit Leather**

Type of Leather:	BAG LEATHER - "Satinized - Look", metallic	Z 11
		01.20 e
Material:	heifer leather, correct grain	1 / 1
Color:	PINK LADY	
Preparations:	by weight	PINK LADY

Product	Impreg- nation	Stucco Coat	Base Coat	Effect Coat	Top Coat
EUDERM Driver DE 2	50				
water	650	100			
EUDERM Prebottom VE-N	300				
EUDERM X-Grade CGS 2		800			
AQUADERM X-Pigments B / C		100	150		
BAYGEN Compact LV 2			850		
AQUADERM Fluid E			10		10
AQUADERM XL 50			30		
ISODERM LO 87-I				350	
butyl acetate				650	
Iriodin Pearl Luster Pigments				10	
methoxy propanol				10	
AQUADERM Matt 102					200
BAYDERM X-tra GLOSS					800
crosslinking agent					10
viscosity (DIN-cup, 4 mm)			25 - 30 s		

Application	
Impregnation	1 reverse coat (approx. 20 g / sq.ft.), pile-up overnight, vacuum-plate at 60°C / 3 min, re-buff 2 times with paper 400, de-dust
Stucco Coat	1 reverse coat (approx. 8 g / sq.ft.), suspension drying overnight, through-feed plating at 90°C / 40 bar, re-buff 2 times with paper 800, de-dust
Base Coat	2 reverse coats (approx. 10-15 g / sq.ft., each), dry, through-feed plating at 90°C / 40 bar, 2 reverse coats (approx. 10-15 g / sq.ft., total), dry
Effect Coat	2 spray coats, dry
Top Coat	2 reverse coats (approx. 4-6 g / sq.ft., each), dry
Remarks:	

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Trend 2021 **Spring-Summer****Business Unit Leather**Type of Leather: **BAG NAPPA - "AQUACAST - Coating", satin gloss****G 12**

01.20 e

Material: calf wet blue

1 / 1

Substance: 1.1 - 1.2 mm

% based on: shaved weight

PROVENCE

Process	%	Product	Time min	Remarks
Wash	300	water 40°C		
	0.3	PELTEC ADN (1:5)		
	0.8	formic acid 85% (1:10)	30	drain
Chrome retan /	100	water 40°C		
Pre-fatliquor /	3.0	CHROMOSAL B		
Retannage	1.0	BAYKANOL Licker SCLM 01 (1:4)	60	
	+ 5.0	RETINGAN RLF	120	
		run overnight for 5 min every hour		drain
Neutralization /	150	water 30°C		
Retannage	2.0	TANIGAN PAK		
	1.0	sodium formate	30	pH: 4.7
	+ 5.0	LEVOTAN AM (1:4)	40	pH: 5.3
				drain
Wash	250	water 30°C	10	drain
Pre-fatliquor /	80	water 30°C		
Retannage /	6.0	RETINGAN RLF	20	
Dyeing /	+ 1.0	BAYKANOL Licker SCLM 01)		
Fatliquor	1.0	LEVOTAN LS) (1:4)	10	
	+ 5.0	TANIGAN BN		
	5.0	TANIGAN F		
	3.0	BAYKANOL PFM-C	10	
	+ 2.0	BAYGENAL dyestuffs	60	
	+ 5.0	LEVOTAN AM (1:4)	30	Ø penetration
	+ 100	water 50°C	10	heating 50°C
	+ 4.0	BAYKANOL Licker SCLM 01)		
	3.0	LEVOTAN LS) (1:4)		
	2.0	BAYKANOL Licker KM)	60	
	+ 3.0	LEVOTAN RP (1:4)	30	
	+ 1.5	formic acid 85% (1:10)	30	drain
Wash	250	water 20°C	10	
horse up, set out, vacuum dry for 4 min at 40°C, hang up to complete drying, condition, stake				

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FRUTTI DELL'ESTATE

Under various fruits and flowers names like orange, lime or jasmine unexpected colors are presented at the end of the season that follow the gentle trend this year. They are not traditional colors - they are colors to create looks with an elegant style and the right extra touch. Any leather item, from raincoats to elegant handbags will successfully show off these shades allowing infinite combinations.

Trend 2021 **Spring-Summer****Business Unit Leather**

Type of Leather:	X-TAN BAG LEATHER - "Vegetable - Type", semi-matt	G 13
Material:	heifer X-White	01.20 e
Substance:	0.9 - 1.0 mm	1 / 1
% based on:	shaved weight	PURPLE PLUMERIA

Process	%	Product	Time min	Remarks
Wash	300	water 30°C		
	0.5	PELTEC AN2 (1:5)		
	1.0	Peramit LSW (1:8)	40	drain
Neutralization /	80	water 30°C		
Lubrication /	2.0	TANIGAN PAK		
Tannage /	1.0	sodium formate	40	
Dyeing +	7.0	LEVOTAN LS)		
	2.0	EUREKA 800-R-I) (1:4)		
	2.0	Pellamin CL)	20	
	+ 8.0	TANIGAN 3LN		
	8.0	TANIGAN HS		
	6.0	RETINGAN RLF	40	
	+ 2.0	EUREKA 800-R-I)		
	2.0	Pellamin CL) (1:4)	20	
	+ 8.0	TANIGAN 3LN		
	8.0	TANIGAN HS		
	6.0	RETINGAN RLF	30	
	+ 1.0	TANIGAN PR		
	3.5	BAYGENAL dyestuffs	180	
		run overnight for 5 min every hour		
	+ 100	water 45°C	10	heating 45°C
	+ 1.5	formic acid 85% (1:10)	10	
	+ 1.5	formic acid 85% (1:10)	30	pH: 3.8
				drain
Wash	300	water 45°C	10	drain
Fatliquor	100	water 45°C		
	9.0	Pellastol 94 S)		
	7.0	EUREKA 800-R-I)		
	6.0	Truposol LEX) (1:4)		
	2.0	Pellamin CL)		
	1.0	Peramit LSW)	90	
	+ 1.0	formic acid 85% (1:10)	30	pH: 3.6
				drain
Wash	300	water 45°C	10	drain
Wash	300	water 20°C	10	
horse up, set out, vacuum dry for 2 min at 40°C, hang up to complete drying, condition, stake				

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Trend 2021 **Spring-Summer****Business Unit Leather**

Type of Leather:	X-TAN SPORTS SHOE NAPPA - "AQUACAST - Coating", smooth	G 14
		01.20 e
Material:	heifer X-White	1 / 1
Substance:	0.9 - 1.0 mm	
% based on:	shaved weight	WHITE

Process	%	Product	Time min	Remarks
Wash	300	water 30°C		
	0.5	PELTEC AN2 (1:5)		
	1.0	Peramit LSW (1:8)	40	drain
Neutralization /	80	water 30°C		
Lubrication /	2.0	TANIGAN PAK		
Tannage /	1.0	sodium formate	40	
Dyeing +	7.0	LEVOTAN LS)		
	2.0	EUREKA 800-R-I) (1:4)		
	2.0	Pellamin CL)	20	
	+ 8.0	TANIGAN 3LN		
	8.0	TANIGAN HS		
	6.0	RETINGAN RLF	40	
	+ 2.0	EUREKA 800R-I)		
	2.0	Pellamin CL) (1:4)	20	
	+ 8.0	TANIGAN 3LN		
	8.0	TANIGAN HS		
	6.0	RETINGAN RLF	30	
	+ 0.05	BAYGENAL dyestuffs)		
	4.0	LEUKOTAN FW-2E) (1:4)	180	
		run overnight for 5 min every hour		
	+ 100	water 45°C	10	heating 45°C
	+ 1.5	formic acid 85% (1:10)	10	
	+ 1.0	formic acid 85% (1:10)	30	pH: 3.9
				drain
Wash	300	water 45°C	10	drain
Whitening /	100	water 45°C		
Fatliquor	6.0	LEUKOTAN FW-2E (1:4)	20	
	+ 9.0	Pellastol 94 S)		
	7.0	EUREKA 800-R-I)		
	6.0	Truposol LEX) (1:4)		
	2.0	Pellamin CL)		
	1.0	Peramit LSW)	90	
	+ 1.0	formic acid 85% (1:10)	30	pH: 3.5
				drain
Wash	300	water 20°C	10	
horse up, set out, vacuum dry for 2 min at 40°C, hang up to complete drying, condition, stake, buff with paper 320, de-dust				

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Trend 2021 **Spring-Summer****Business Unit Leather**

Type of Leather:	SPLIT BAG LEATHER - "AQUACAST - Coating", shiny tips	G 15
		01.20 e
Material:	bovine wet blue split	1 / 1
Substance:	1.5 - 1.6 mm	
% based on:	shaved weight	ORANGE.COM

Process	%	Product	Time min	Remarks
Wash	200	water 40°C		
	0.3	PELTEC ADN (1:5)		
	0.5	formic acid 85% (1:10)	30	drain
Chrome retan	150	water 40°C		
	4.0	CHROMOSAL B		
	3.0	BLANCOROL AC	90	
		run overnight for 5 min every hour		drain
Neutralization	200	water 40°C		
	1.5	TANIGAN PAK-N liq. (1:2)		
	2.0	sodium formate	20	
	+ 1.8	sodium bicarbonate	120	drain
Wash	200	water 30°C	10	drain
Retannage /	40	water 30°C		
Dyeing /	6.0	TANIGAN F		
Fatliquor	5.0	RETINGAN RD liq. (1:2)		
	5.0	BAYTIGAN AR (1:4)	20	
	+ 2.0	BAYKANOL TF-2N-C 01		
	2.0	BAYGENAL dyestuffs	120	Ø penetration
	+ 150	water 50°C	10	heating 50°C
	+ 2.0	BAYKANOL Licker KM)		
	2.0	BAYKANOL Licker SCLM 01) (1:4)	60	
	+ 1.0	formic acid 85% (1:10)	10	
	+ 1.5	formic acid 85% (1:10)	30	drain
Wash	200	water 40°C	10	drain
Topping	150	water 40°C		
	1.5	BAYTIGAN Bottom 43158-S (1:4)	20	drain
Wash	200	water 20°C	10	
horse up, set out on flesh side, vacuum dry for 4 min at 40°C, hang up to complete drying, condition, stake, buff with paper 280 and 320, de-dust				

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Trend 2021 Spring-Summer

Business Unit Leather

Type of Leather:	SHOE NAPPA - "Grainy - Look", slight Pull Up	Z 16
		01.20 e
Material:	*bovine leather, corrected grain	1 / 1
Color:	TOPAZ	
Preparations:	by weight	TOPAZ

Product	Stain Coat	Base Coat	Inter-mediate Coat	Adhesion Coat	Effect Coat	Top Coat
LEVADERM dyestuffs WB	25					
water	200				650	650
isopropanol	400	540			40	
ethyl alcohol	370					
PRIMAL FGR	30			90		
water			500	450		
BAYDERM Prebottom APV				120		
ISODERM LA 85-N-C			500			
EUDERM Wax 2058		210				
EUDERM X-tra Wax P 2		90				
EUDERM Luster L		30		50	70	40
EUDERM X-tra Oil L 3		30				
methoxy propanol		60		220		
BAYDERM X-tra Finish TV		30			100	100
BAYSIN X-tra Luster P 21					70	140
EUDERM X-tra Wax TG					10	20
PRIMAL SCL-371					60	
AQUADERM Finish HAT						40
AQUADERM Additive S1						10

Application	
Stain Coat	1 spray coat, dry, dry-drum for 4-6 hrs
Base Coat	1 spray coat, dry
Intermediate Coat	1 spray coat, dry, emboss ("Grainy Design") at 100°C / 250 bar / 2s, dry-drum for 30 min
Adhesion Coat	1 spray coat, dry
Effect Coat	2 spray coats, dry, through-feed plating at 90°C / 50 bar
Top Coat	2 spray coats, dry, through-feed plating at 100°C / 50 bar, dry-drum for 30 min
Remarks:	* apply Flesh Side Coat prior to finishing: 800 pts EUDERM X-tra Oil L 3 200 pts EUDERM Additive WKF liq. 01 1 reverse coat (approx. 5 g / sq.ft.), dry

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Energizing Chemistry

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